



NZ Louvres™

# Technical Design Manual

ENGINEERING REPORT

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## ENGINEERING REFERENCES & DESIGN INFORMATION FOR NZ LOUVRES SYSTEMS AND SUPPORT FRAMES

Design has been carried out using the following Standards and Design Codes of practice:

### Structural Design Actions:

Part 0: General principles – AS/NZS 1170.0:2002

Part 1: Permanent, imposed and other actions – AS/NZS 1170.1:2002

Part 2: Wind Actions – AS/NZS 1170.2:2011

### Aluminium Structures:

Part 1: Limit state design – AS/NZS 1664.1:1997

Part 2: Allowable stress design – AS/NZS 1664.2:1997

### Timber-framed Buildings:

NZS 3604:2011

### Louvre Blade (and Pivot system):

The proprietary louvre blades and pivot system are not included in this Technical Design Manual.

More detailed technical information regarding the louvre blades and pivot system is available from NZ Louvres upon request.

## CATEGORIES, TYPES AND INTENDED PURPOSES OF PRODUCER STATEMENTS

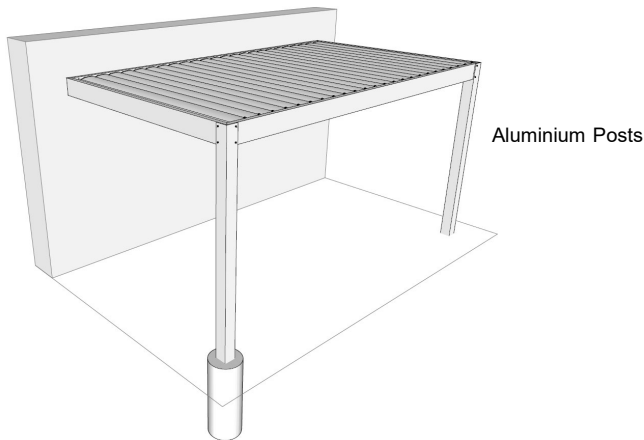
Design	PS1 Producer Statement Design	Used by designers to certify specific design elements comply with specified standards or codes in order to comply with the provisions of the Building Code.
	PS2 Producer Statement Design Review *	Used by people undertaking a peer review of all or part of a design to say that the design or the specified part of the design complies with specified standards or codes in order to comply with the provisions of the Building Code.
Construction	PS3 Producer Statement Construction	Used by constructors or trades people to certify that the specified building work that they have undertaken complies with the building consent.
	PS4 Producer Statement Construction Review *	Used by people undertaking a peer review of specified building work undertaken by constructors or trades people to certify that the building work that has been undertaken complies with the building consent.

\* not required

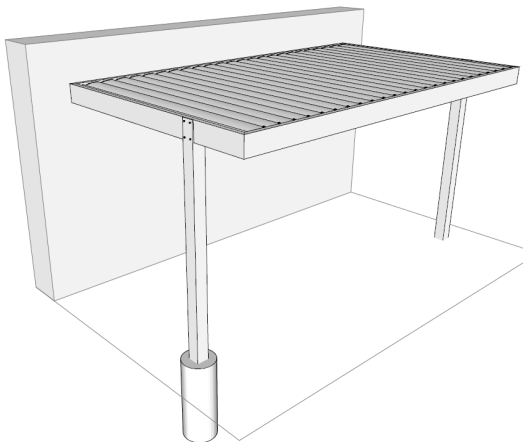
## TYPICAL DETAILS: ALUMINIUM BEAM & POST STRUCTURES

### THREE BASIC BEAM DESIGNS

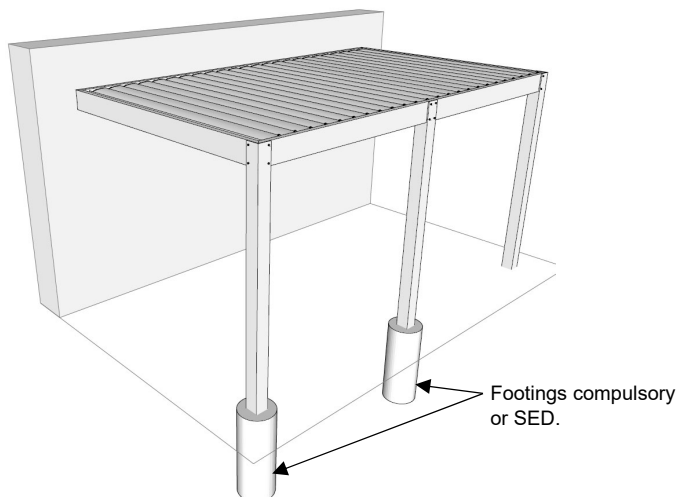
#### 1. SIMPLY SUPPORTED



#### 2. SINGLE CANTILEVER



#### 3. CONTINUOUS SPAN



#### DESIGN RULES:

The use of the TDM is intended for louvre roof structures <math><30\text{m}^2</math> only. Any louvre roof  $\geq 30\text{m}^2$  compulsory requires Specific Engineering Design.

For all wind loads – L, M, H, VH & EH

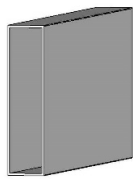
Simply supported: 1 x post footings min. or SED is required.

Max. single cantilever distance = 1200mm from centre of support post.

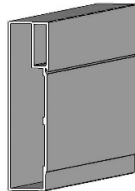
2 x Post footings are compulsory or SED is required.

Footings are the preferred option, and if it is removed and opt to fix to patio slab or timber deck structure then approval is required as per NZL discretion.

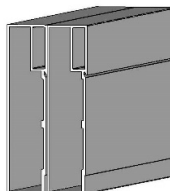
**BEAM TYPES**



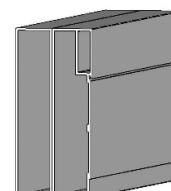
200 x 50 x 3



225 x 55 x 3



2/225 x 55 x 3

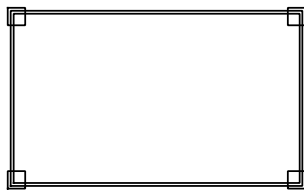


225 x 50 x 3 + 225 x 55 x 3

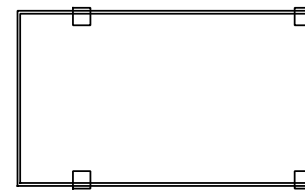
ALUMINIUM BEAMS
200 x 50 x 3
2/200 x 50 x 3
225 x 55 x 3
2/225 x 55 x 3
225 x 50 x 3 (External DB) + 225 x 55 x 3
ALUMINIUM POST
150 x 150 x 3

**TYPICAL CONFIGURATIONS**

FREE-STANDING



FREE-STANDING CANTILEVER



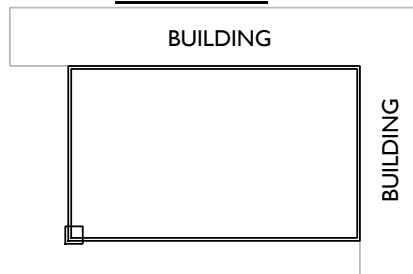
1-SIDE FIX



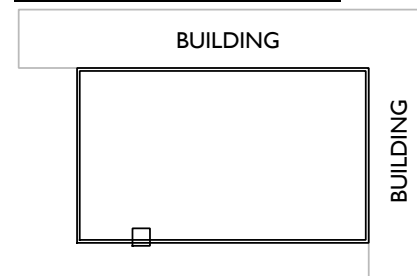
1-SIDE FIX CANTILEVER



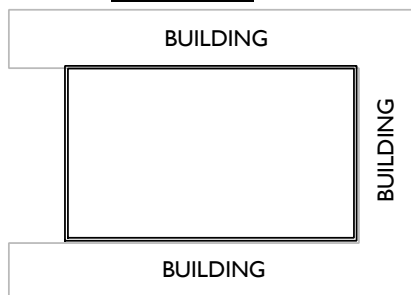
2-SIDE FIX



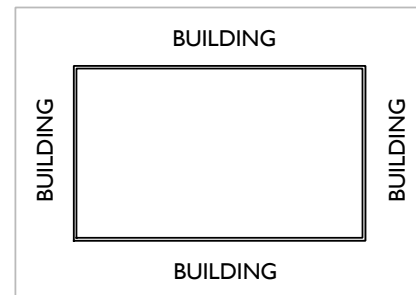
2-SIDE FIX CANTILEVER



3-SIDE FIX



FULL INSERT

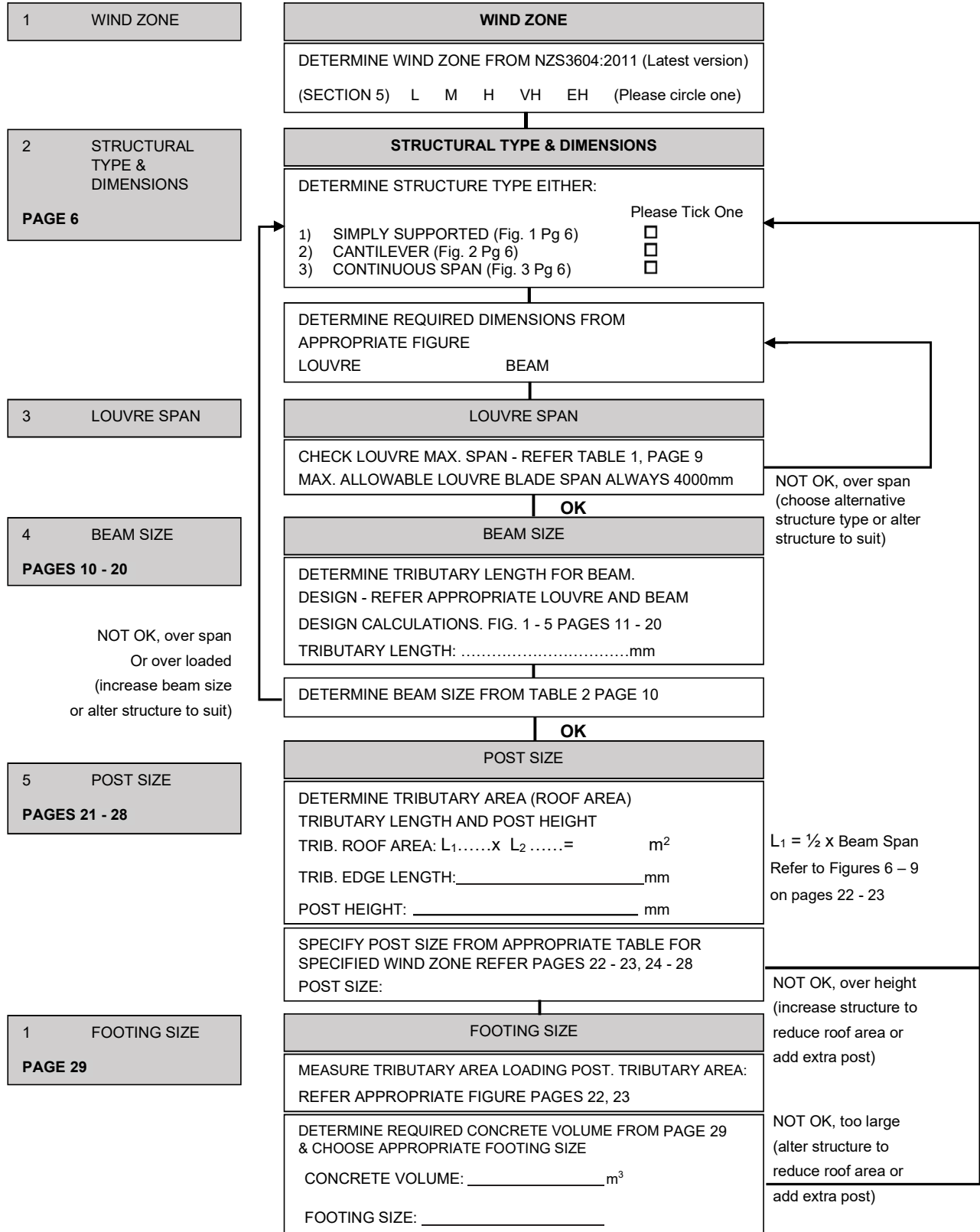


**\*Note:**

Refer to standard NZL fixing details as per pre-approved engineering diagrams, if any details exceed the standard engineering parameters an SED (Specific engineering design) will be required.

# ENGINEERING SPECIFIERS GUIDE

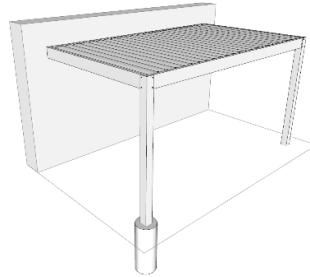
ALL PAGES REFER TO - ENGINEERING REPORT





## CHART: CALCULATE OPENING ROOF SPANS


**TABLE 1**

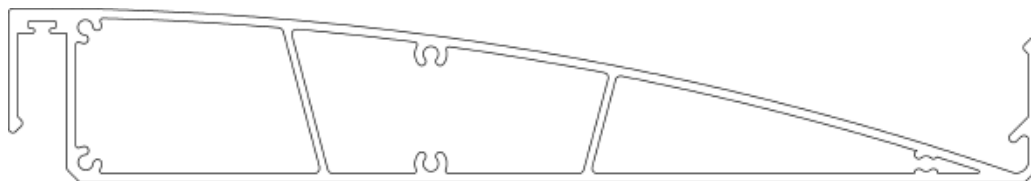


OVERHEAD ADJUSTABLE AND FIXED

WIND ZONE	Load description	L	M	H	VH	EH
Ultimate design factored wind speed at building		115km/h	133km/h	158km/h	179km/h	198km/h
		32 m/s	37 m/s	44 m/s	50 m/s	55 m/s
Ultimate Limit State loads (kPa)	downthrust	+0.92	+1.23	+1.74	+2.24	+2.71
	uplift	-1.15	-1.53	-2.17	-2.80	-3.39

NZL Louvre blades allowable max. span for all wind loads always 4.0m (internal dimension between beams)

louvre image	louvre type	L	M	H	VH	EH
	NZL	4000mm	4000mm	4000mm	4000mm	4000mm



**BLADE SECTION**

## CHART: BEAM CALCULATION

**TABLE 2**

**TO CALCULATE TRIBUTARY LENGTH FOR BEAMS**

Typically, the tributary length for simply supported beams only is half the length of the louvre span (refer note below). Determining the tributary length is shown through figures 1 - 5 on pages 11 to 23 of this engineering Design Manual report.

Notes: Care must be taken when calculating the tributary length for mid beams on continuous spanning structures as half the louvre span on either side of the beam may not be equal.

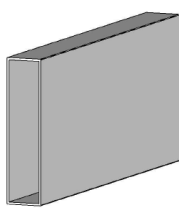
Spans exceeding 5000mm to have technical review by NZL HO before used on plans  
Beam span is measured between centre of posts.

Roof Beams		Max Beam Span (mm)						
Wind Zone	Tributary length (m) of louvre - 1/2 louvre span	1	1.25	1.5	1.75	2	2.5	3.0
	Beam Size (mm)							
LOW	200x50x3 RHS	5250	5000	4850	4650	4500	4000	3600
	225x55x3 RHS	5850	5500	5150	4900	4700	4500	4000
	2-225x55x3 RHS	6500	6450	6400	6200	5850	5600	5500
	2-225x50/55x3 RHS (external double beam)	6500	6450	6400	6200	5850	5600	5500
MEDIUM	200x50x3 RHS	4900	4600	4300	4100	3900	3500	3000
	225x55x3 RHS	5500	5250	5000	4750	4500	4000	3700
	2-225x55x3 RHS	6500	6350	6200	6000	5600	5500	5300
	2-225x50/55x3 RHS (external double beam)	6500	6350	6200	6000	5600	5500	5300
HIGH	200x50x3 RHS	4500	4000	3800	3550	3300	3200	2700
	225x55x3 RHS	5400	4600	4200	4000	3600	3300	3000
	2-225x55x3 RHS	6500	6250	6000	5700	5500	4650	4250
	2-225x50/55x3 RHS (external double beam)	6500	6250	6000	5700	5500	4650	4250
VERY HIGH	200x50x3 RHS	3950	3700	3300	3100	2850	2450	2300
	225x55x3 RHS	4500	4000	3550	3400	3250	3000	2800
	2-225x55x3 RHS	5900	5450	5150	4800	4400	4200	4000
	2-225x50/55x3 RHS (external double beam)	5900	5450	5150	4700	4400	4200	4000
EXTRA HIGH	200x50x3 RHS	3650	3250	3000	2800	2600	2400	2100
	225x55x3 RHS	4500	4000	3500	3400	3200	2500	2400
	2-225x55x3 RHS	5850	5400	5100	4600	4400	4000	3700
	2-225x50/55x3 RHS (external double beam)	5800	5350	5100	4600	4400	4000	3700

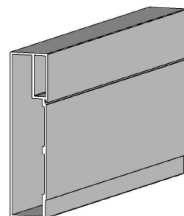
Fix double beams together with min. 2/12g x 20mm SS Hardtec screws 61mm and 126mm up from bottom of beam at max. 600mm centre spacings.

Use continuous flexible sealant/adhesive along top and bottom between box sections.

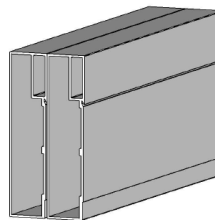
BEAM TYPES



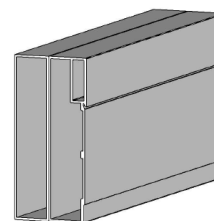
200 x 50 x 3



225 x 55 x 3



2/225 x 55 x 3

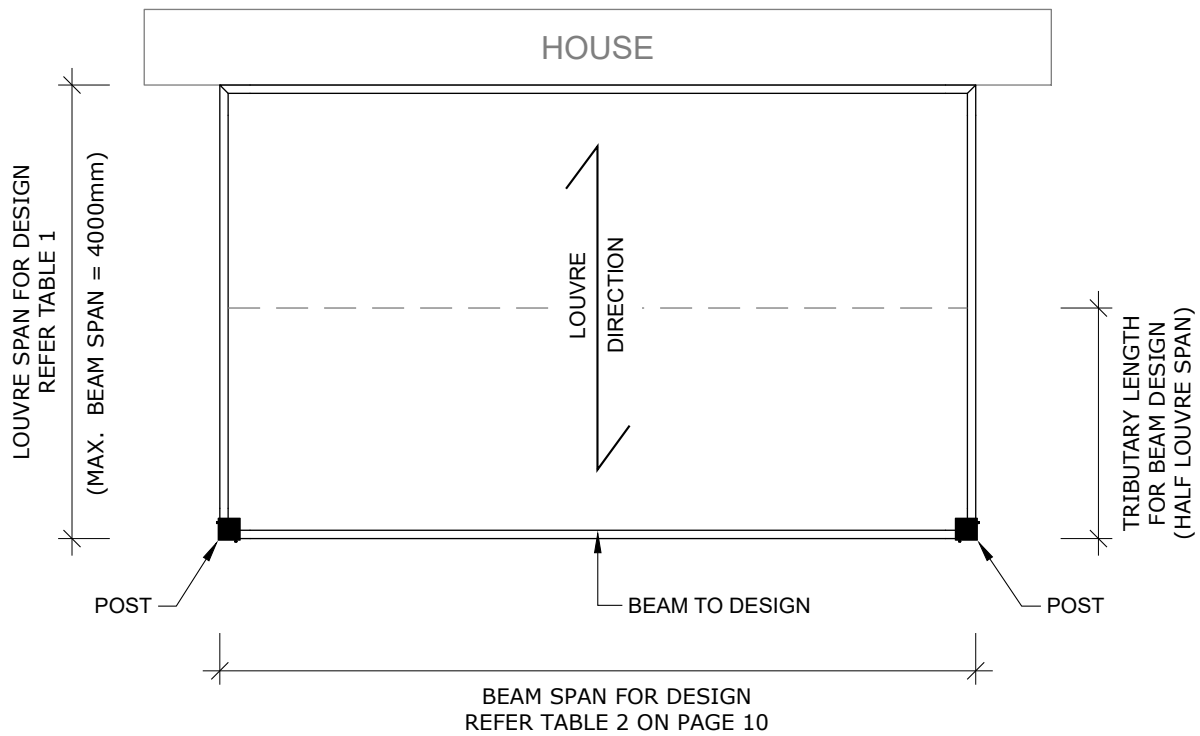


225 x 50 x 3 + 225 x 55 x 3  
(external double beam)

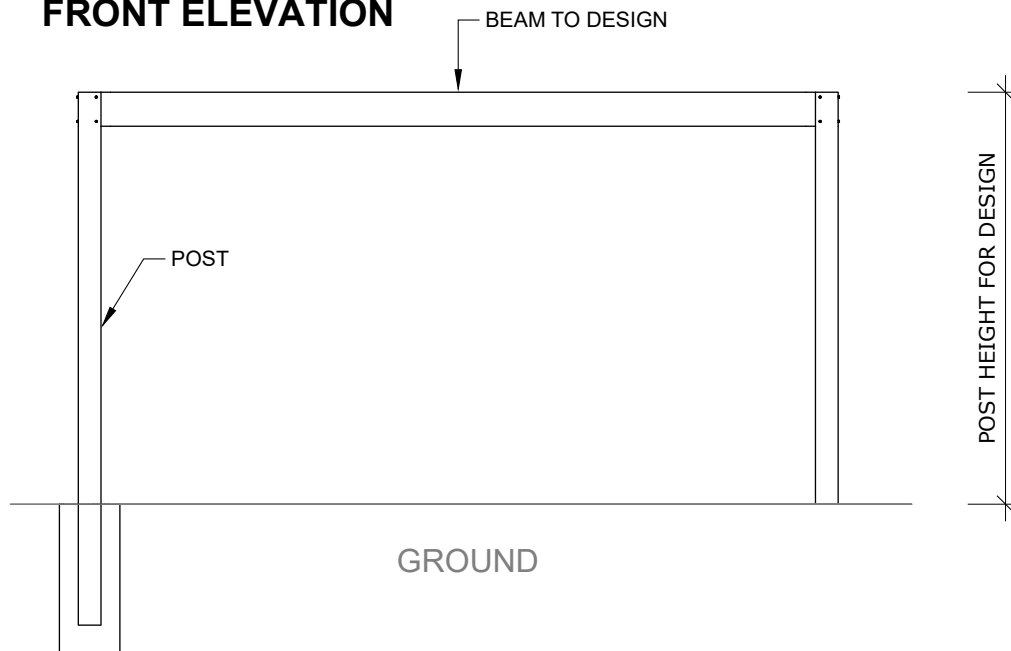
# TECHNICAL DETAILS: STRUCTURE ATTACHED TO HOUSE - TYPICAL STRUCTURE

TYPICAL DETAIL: SIMPLY SUPPORTED BEAM FIGURE 1

## PLAN VIEW - LOUVRE AND BEAM DESIGN



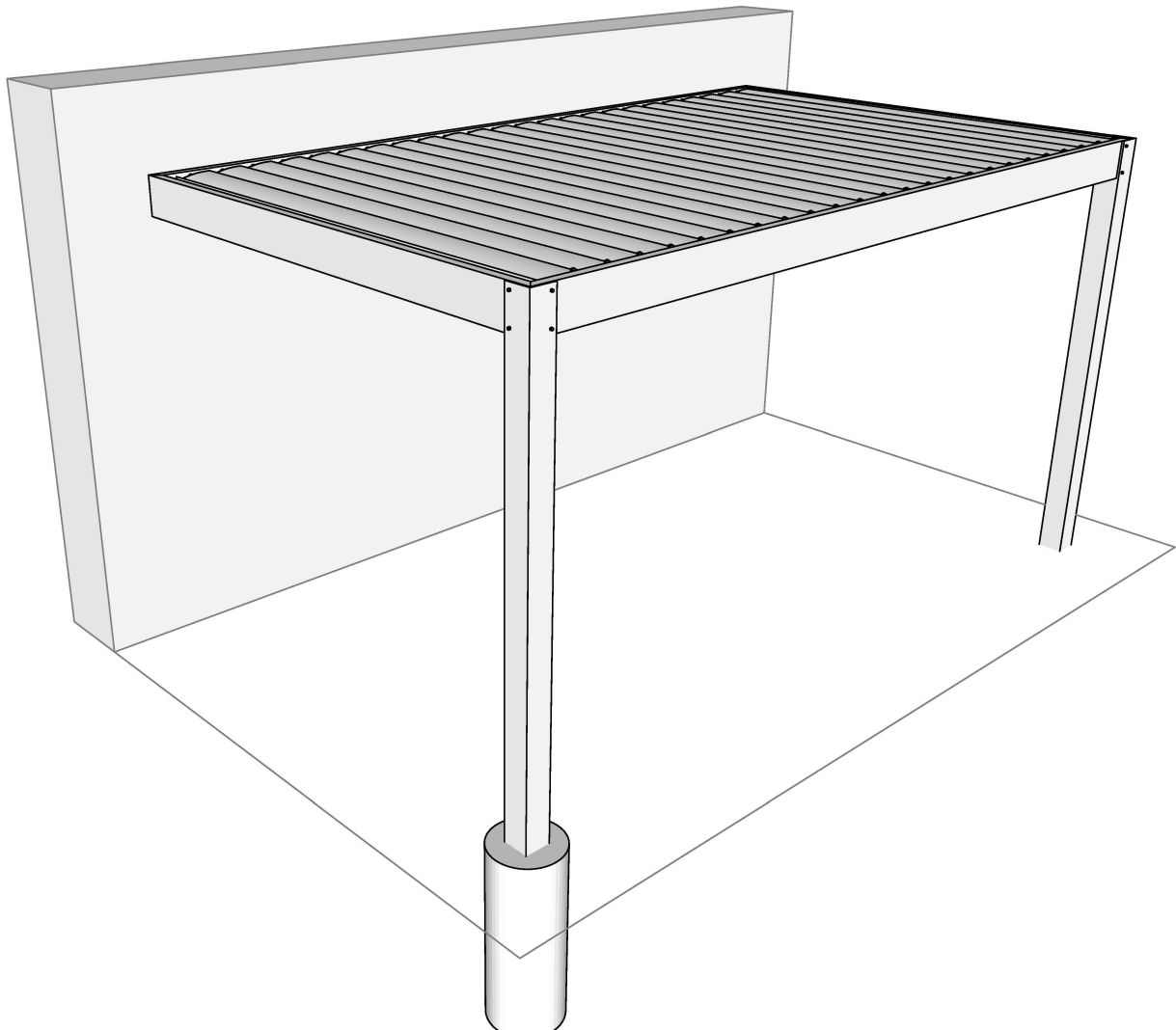
## FRONT ELEVATION



**TECHNICAL DETAILS: STRUCTURE ATTACHED TO HOUSE – TYPICAL STRUCTURE**

TYPICAL DETAIL: **SIMPLY SUPPORTED BEAM** FIGURE 1 - 3D ISOMETRIC VIEW

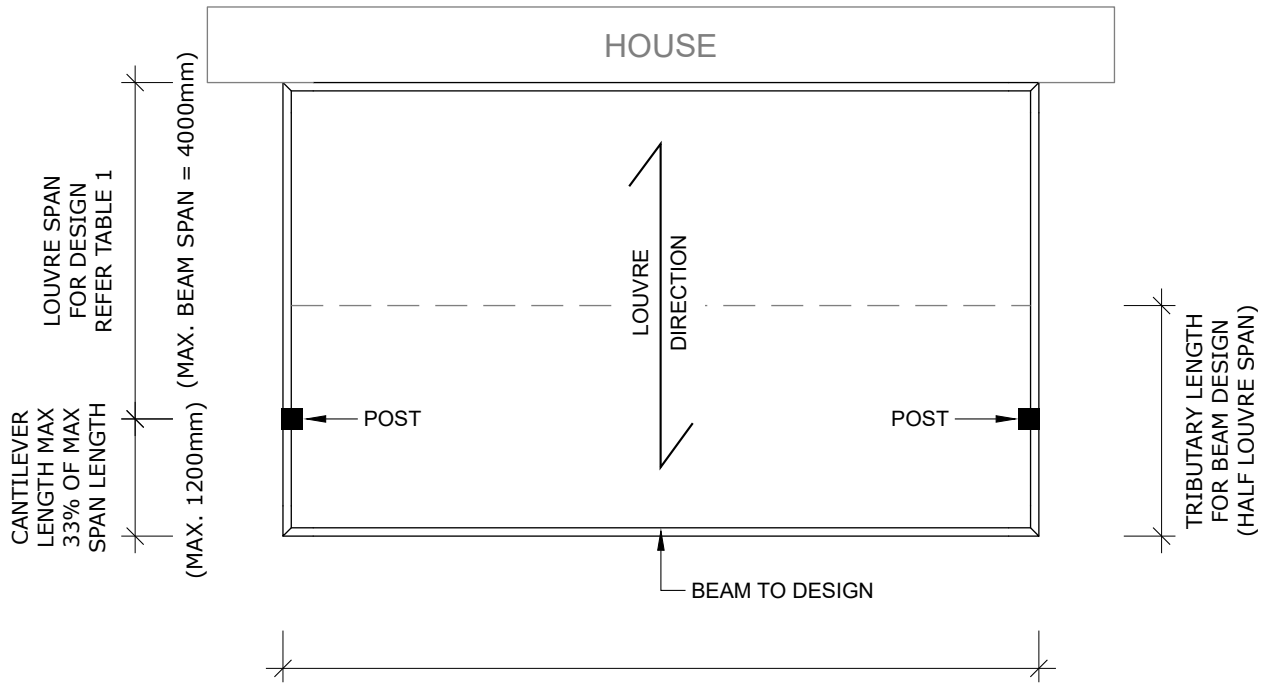
**3D VIEW - LOUVRE ROOF**



**TECHNICAL DETAILS: STRUCTURE ATTACHED TO HOUSE – TYPICAL STRUCTURE**

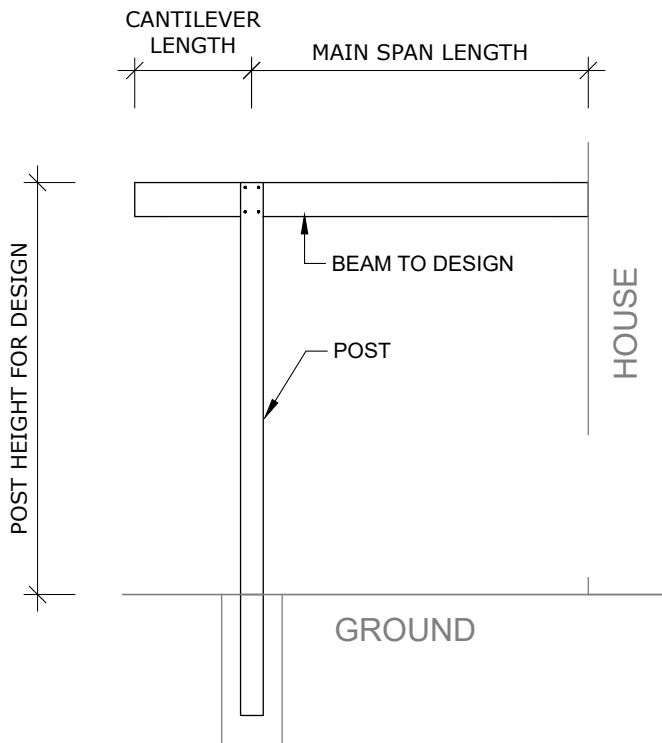
**TYPICAL DETAIL: CANTILEVER BEAM FIGURE 2**

**PLAN VIEW - LOUVRE AND BEAM DESIGN**



**SIDE ELEVATION**

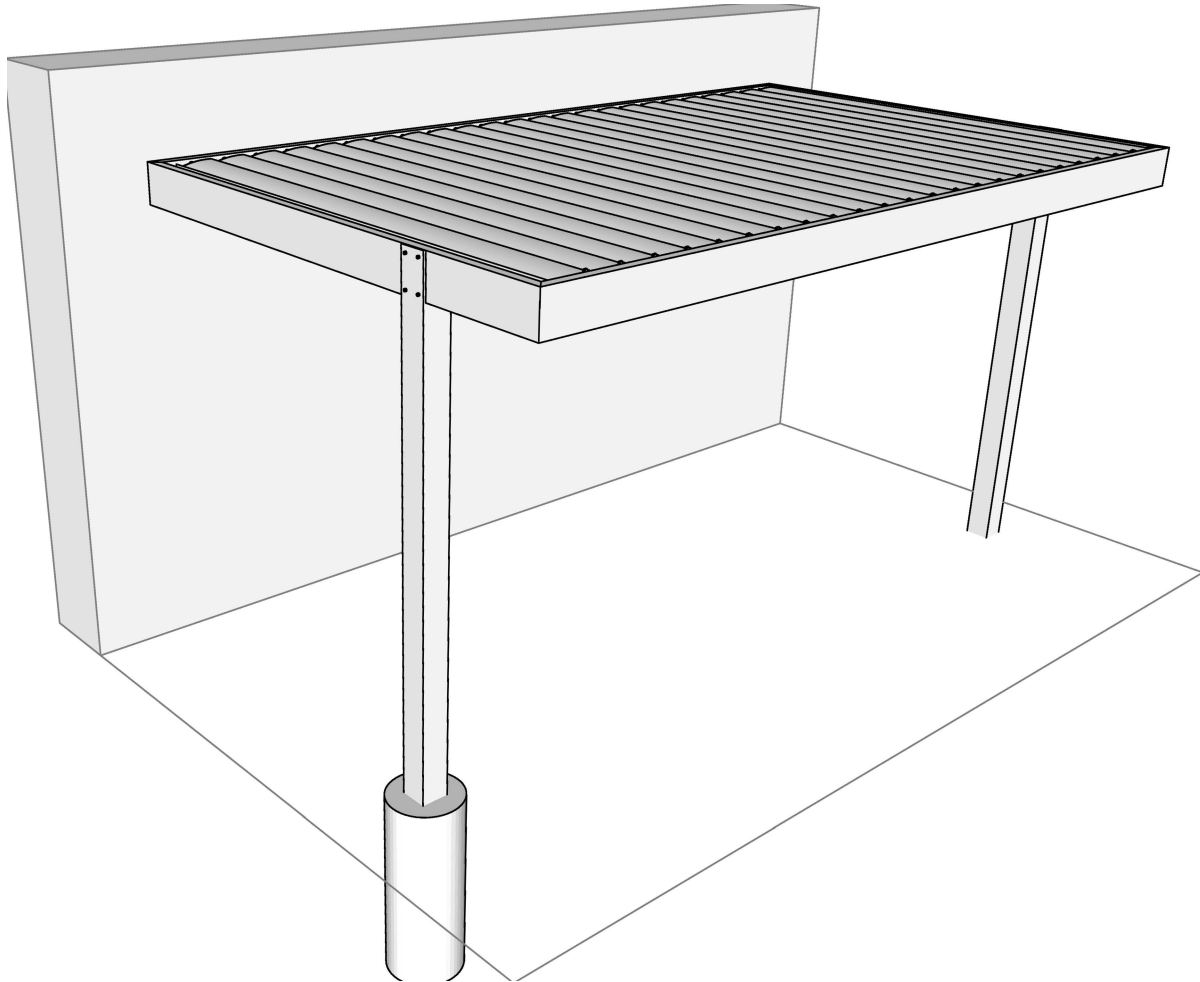
REFER TABLES 1 - 2 ON PAGES 9 - 10



**TECHNICAL DETAILS: STRUCTURE ATTACHED TO HOUSE – TYPICAL STRUCTURE**

TYPICAL DETAIL: CANTILEVER BEAM FIGURE 2 – 3D ISOMETRIC VIEW

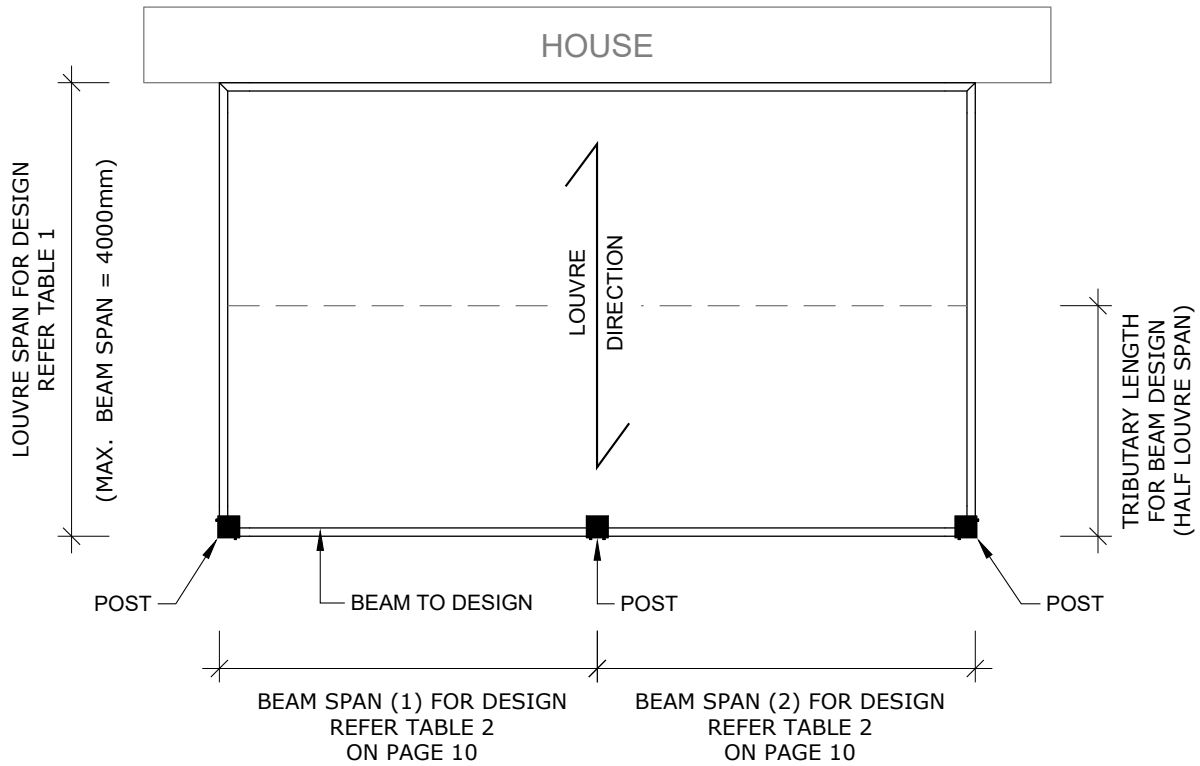
**3D VIEW - LOUVRE ROOF**



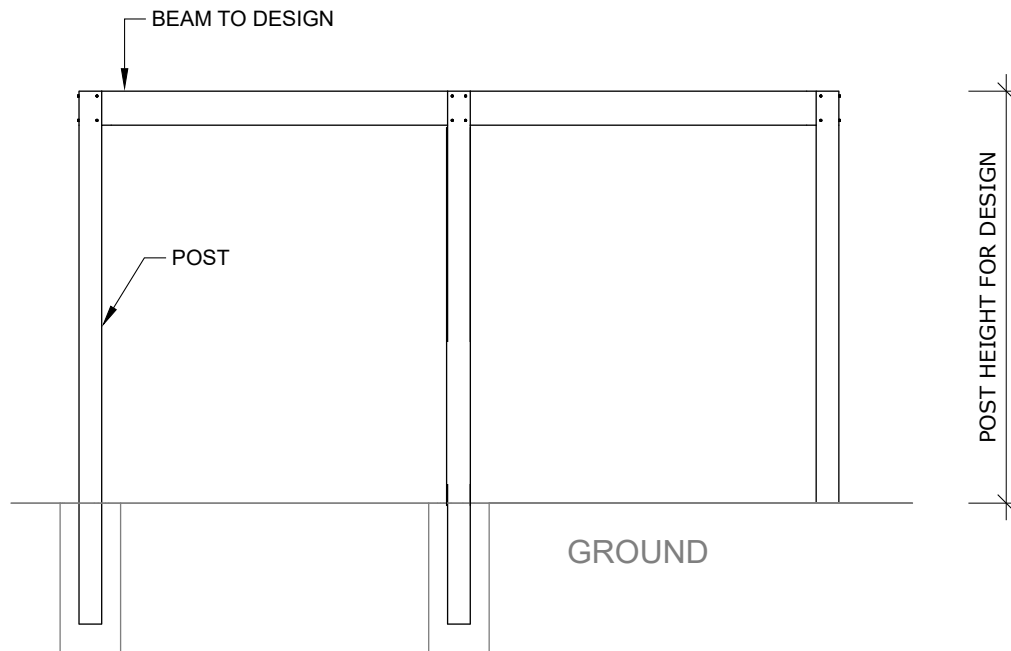
**TECHNICAL DETAILS: STRUCTURE ATTACHED TO HOUSE – TYPICAL STRUCTURE**

TYPICAL DETAIL: CONTINUOUS BEAM SPAN OPTION 1 FIGURE 3

**PLAN VIEW - LOUVRE AND BEAM DESIGN**

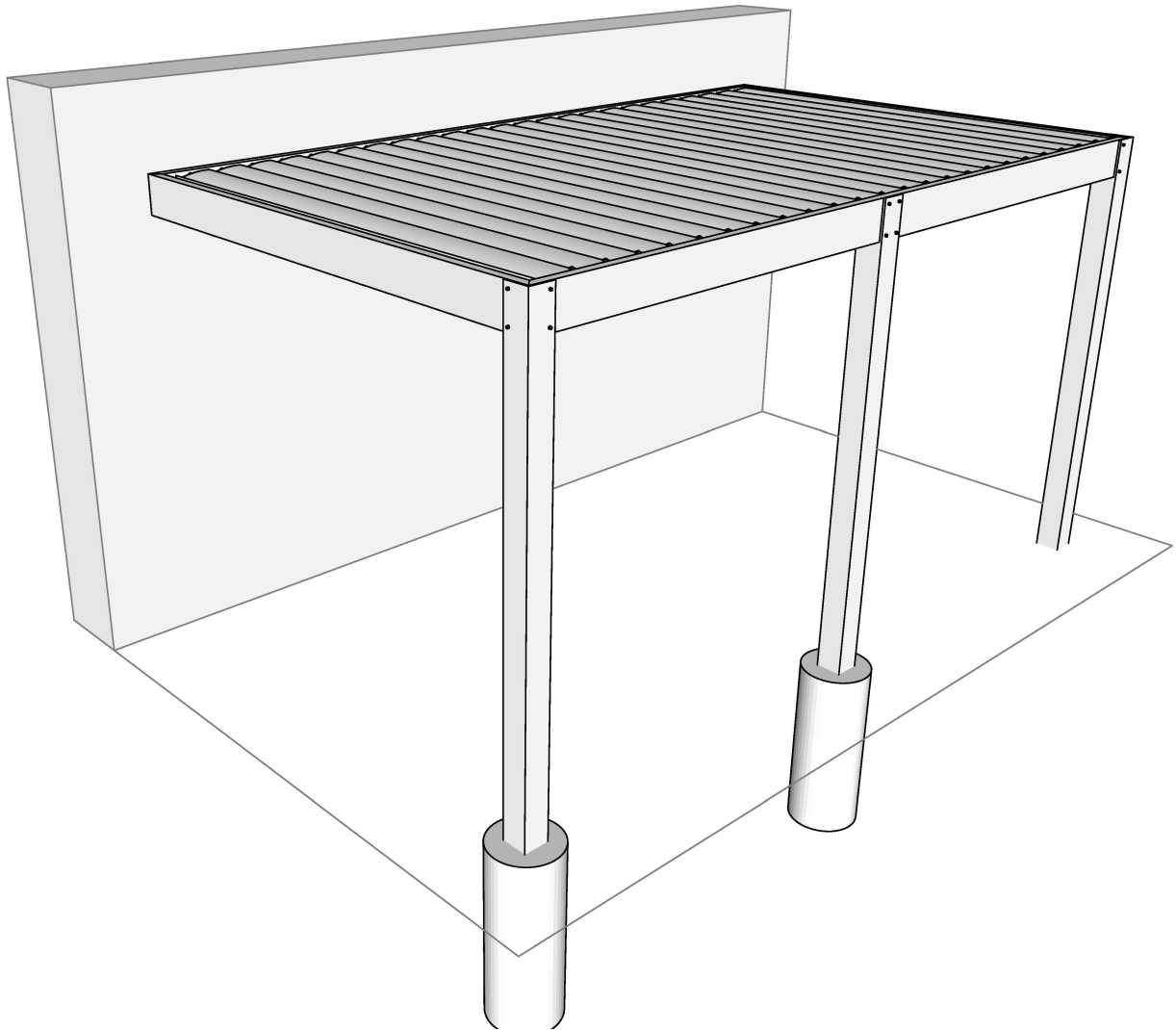


**FRONT ELEVATION**



**TECHNICAL DETAILS: STRUCTURE ATTACHED TO HOUSE – TYPICAL STRUCTURE**

**TYPICAL DETAIL: CONTINUOUS BEAM SPAN OPTION 1** FIGURE 3 – 3D ISOMETRIC VIEW

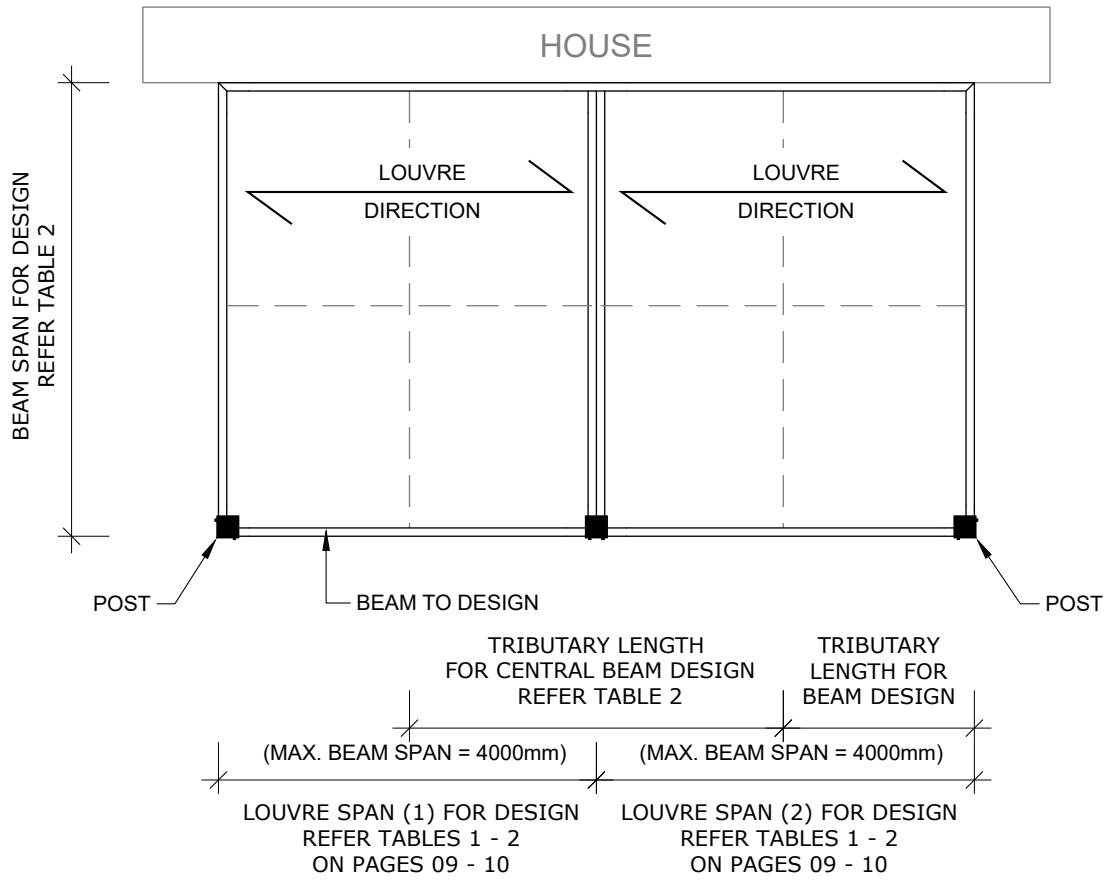




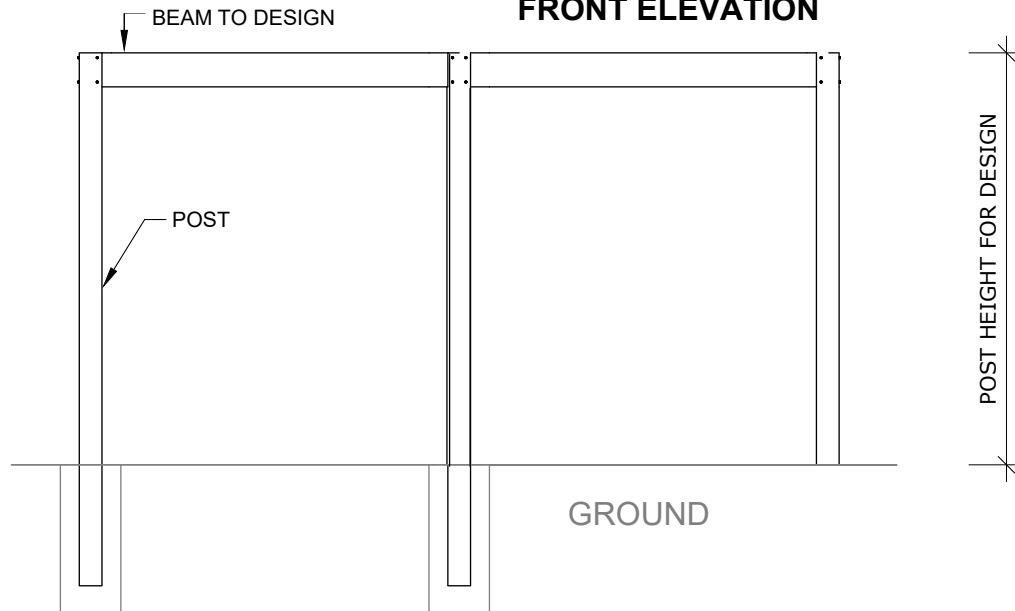
**TECHNICAL DETAILS: STRUCTURE ATTACHED TO HOUSE – TYPICAL STRUCTURE**

TYPICAL DETAIL: CONTINUOUS BEAM SPAN OPTION 2 FIGURE 4

**PLAN VIEW - LOUVRE AND BEAM DESIGN**

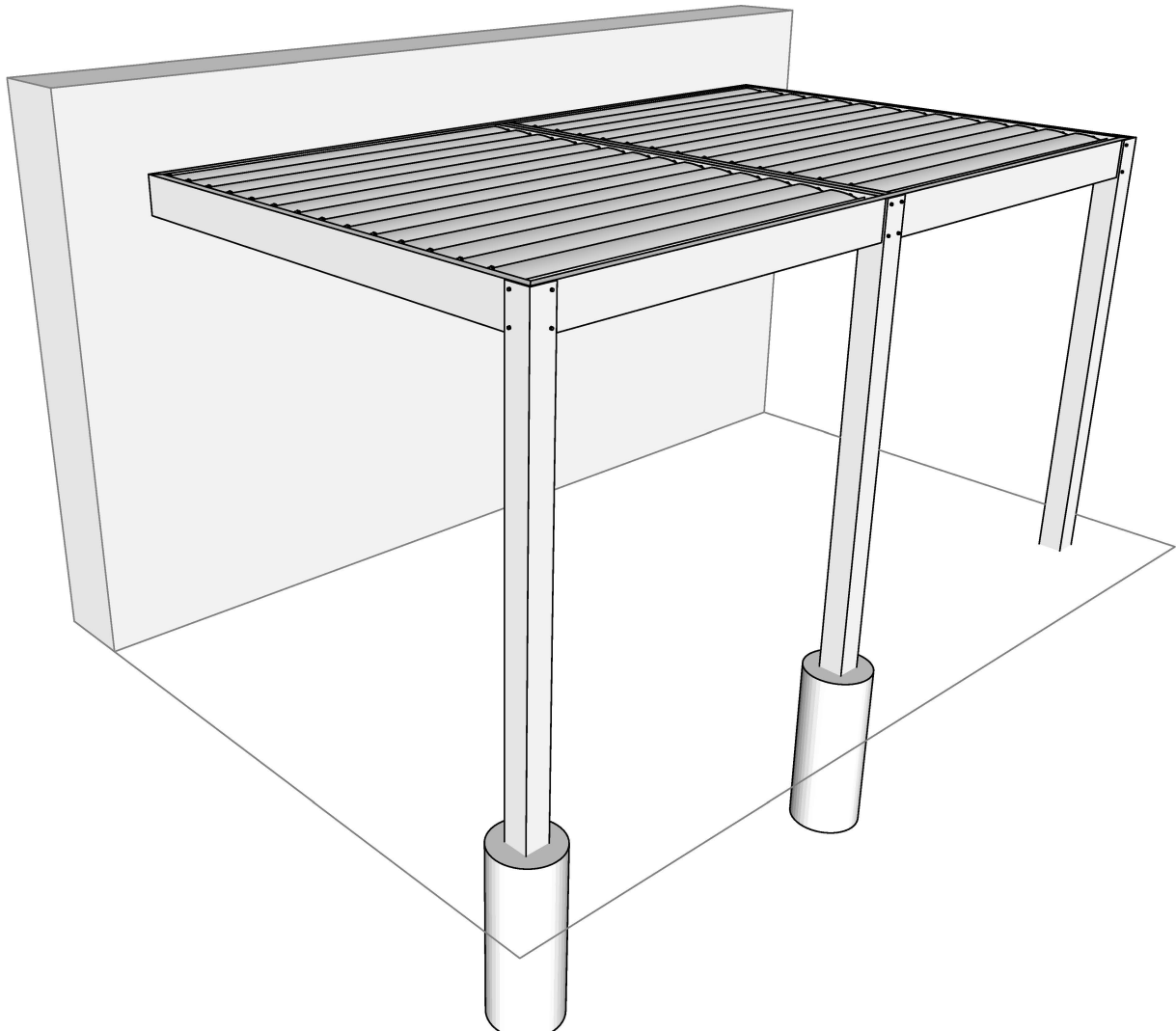


**FRONT ELEVATION**



**TECHNICAL DETAILS: STRUCTURE ATTACHED TO HOUSE – TYPICAL STRUCTURE**

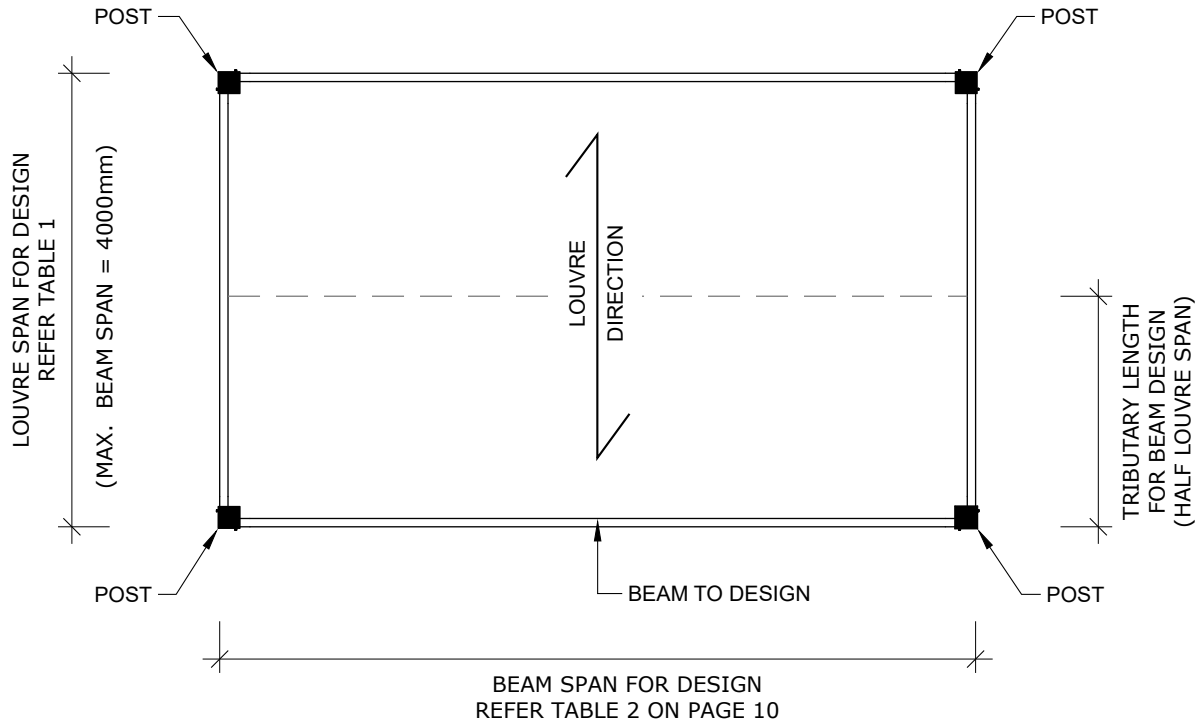
**TYPICAL DETAIL: CONTINUOUS BEAM SPAN OPTION 2 FIGURE 4 – 3D ISOMETRIC VIEW**



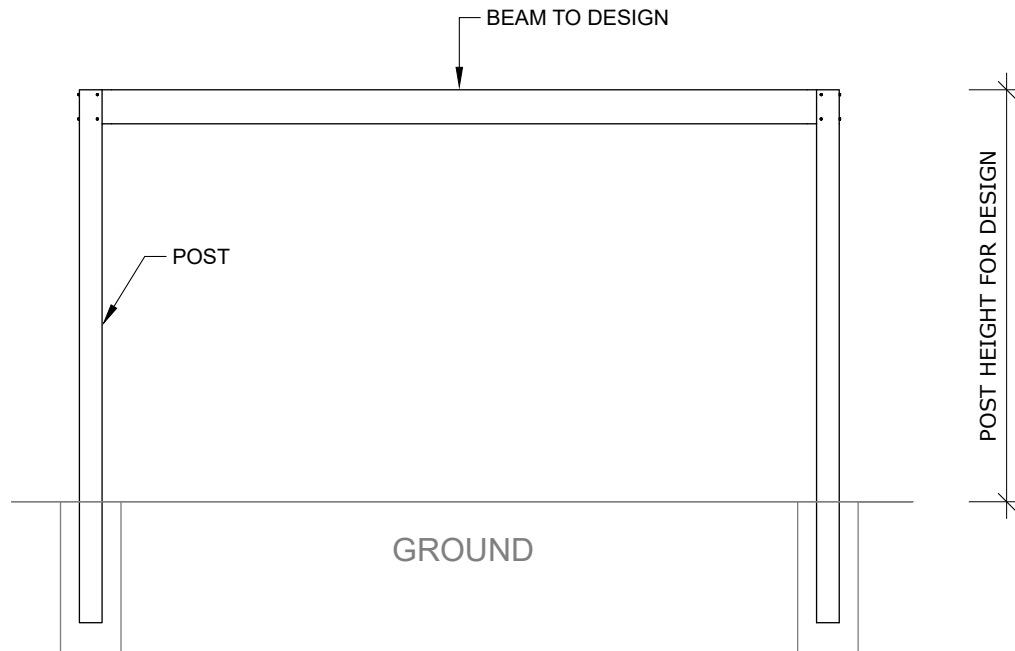
# TECHNICAL DETAILS: FREESTANDING - TYPICAL STRUCTURE

TYPICAL DETAIL: FREESTANDING SIMPLY SUPPORTED BEAM OPTION 1 FIGURE 5A

## PLAN VIEW - LOUVRE AND BEAM DESIGN

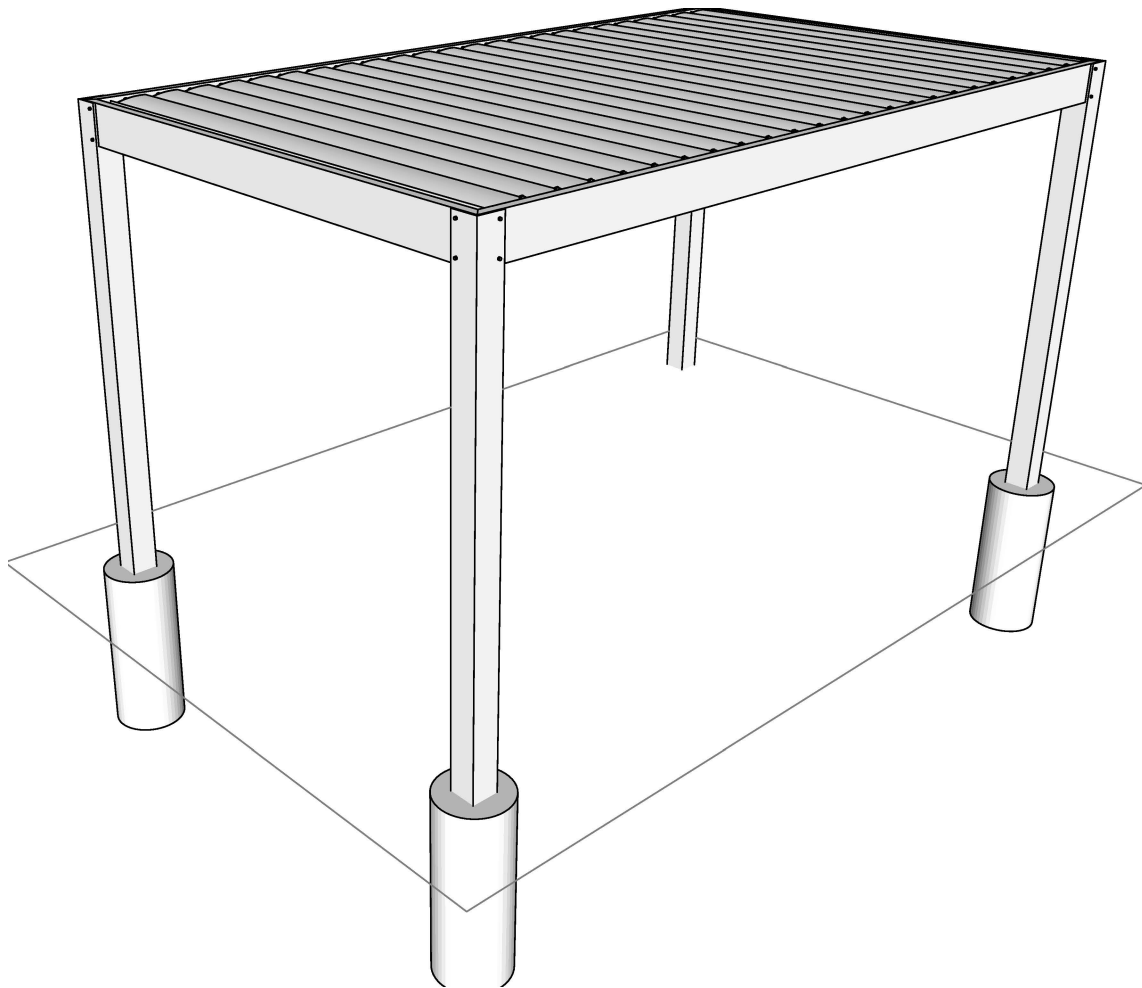


## FRONT ELEVATION



**TECHNICAL DETAILS: FREESTANDING – TYPICAL STRUCTURE**

**TYPICAL DETAIL: FREESTANDING SIMPLY SUPPORTED OPTION 1** FIGURE 5A – 3D ISOMETRIC VIEW



## CHART: POST CALCULATION

### SPECIFYING POSTS

To use the following tables, you need to know the Tributary Area (Roof Area) on the post, the Tributary Edge Length (LE) and the height of the post. For Tributary Area and Tributary Edge refer to pages 25 & 26

### POST LOADS

Wind speeds taken from NZS 3604: 2011, are ultimate limit state wind speeds.

L	=	Low wind speed
M	=	Medium wind speed
H	=	High wind speed
VH	=	Very high wind speed
EH	=	Extra high wind speed

Wind Zone	ULS (capacity)					SLS (deflection)				
	L	M	H	VH	EH	L	M	H	VH	EH
Factored design wind speed at building (m/s)	32	37	44	50	55	27	31	37	42	46
Drag pressure on beam (kPa) (for $C_{fig} = 1.45$ )	0.74	0.99	1.40	1.81	2.18	0.54	0.71	1.01	1.30	1.55
Drag pressure on roof (kPa) (for $C_{fig} = 0.04$ )	0.02	0.03	0.04	0.05	0.06	0.01	0.02	0.03	0.04	0.04

#### Notes:

This Design Manual is for louvre roofs with open sides except where it is fixed to existing structure, and this Design Manual beam and post design tables and charts do not cover enclosed side screens (panels / ziptracks) fixed to post sides.

For adding side screens, please consult with NZ Louvres who will provide the necessary design guidance or SED.

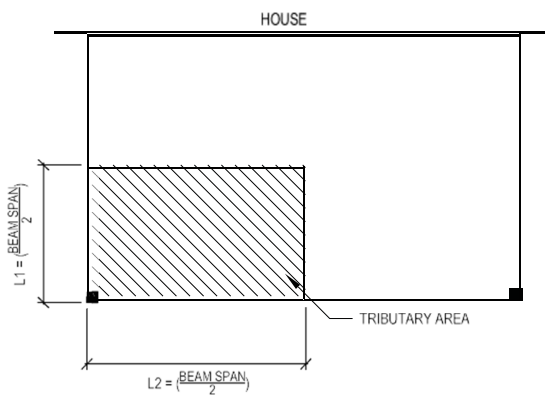
Always first check worst case post location with largest Tributary Area.

## POST AND FOOTING DESIGN: FIGURES

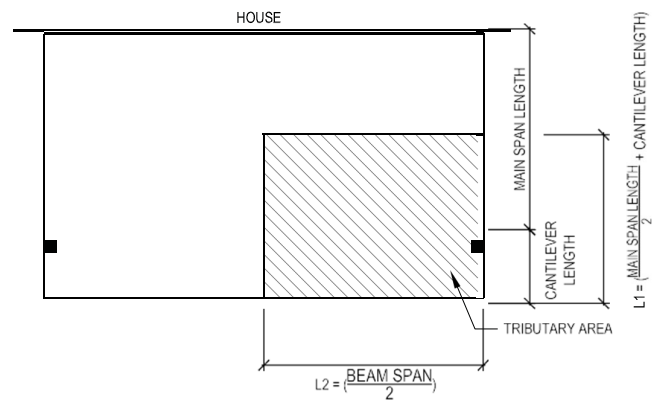
### TYPICAL DETAIL

#### SIMPLY SUPPORTED BEAM (FIGURE 6) AND CANTILEVERED BEAM (FIGURE 7)

**FIGURE 6**  
PLAN VIEW SIMPLY SUPPORTED BEAM



**FIGURE 7**  
PLAN VIEW CANTILEVERED BEAM

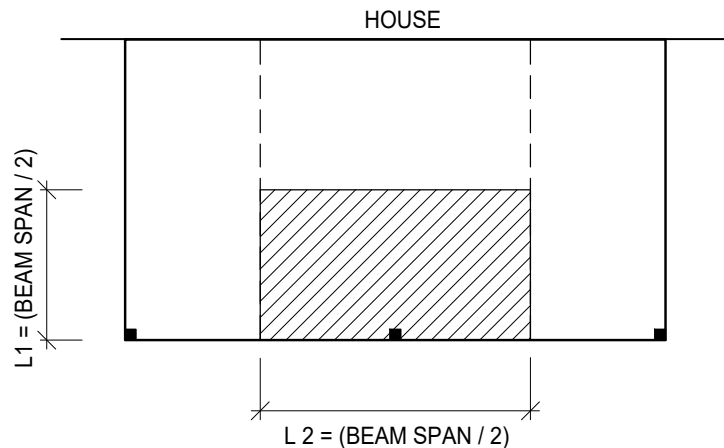


### NOTES

1. THE TRIB AREA FOR A POST AND FOOTING IS THE PRODUCT OF HALF THE DISTANCE TO THE ADJACENT SUPPORTS IN EACH DIRECTION  $L_E$ ;  $L_1 \times L_2$  (SEE FIG.6)
2. WHERE A POST SUPPORTS A CANTILEVER, CONSIDER FOR THE FULL CANTILEVER LENGTH (SEE FIG.7)
3. TRIBUTARY EDGE LENGTH ( $L_E$ ) IS USED TO SELECT POST SIZE.  
FOR A STRUCTURE ATTACHED TO A BUILDING ON LESS THAN TWO SIDES,  $L_E = L_1$  (PERPENDICULAR TO BUILDING)  
FOR A STRUCTURE ATTACHED TO A BUILDING ON TWO OR MORE SIDES,  $L_E =$  THE LONGER OF  $L_1$  &  $L_2$   
FOR A FREE STANDING STRUCTURE,  $L_E =$  THE LONGER OF  $L_1$  &  $L_2$  (SEE FIG.9)

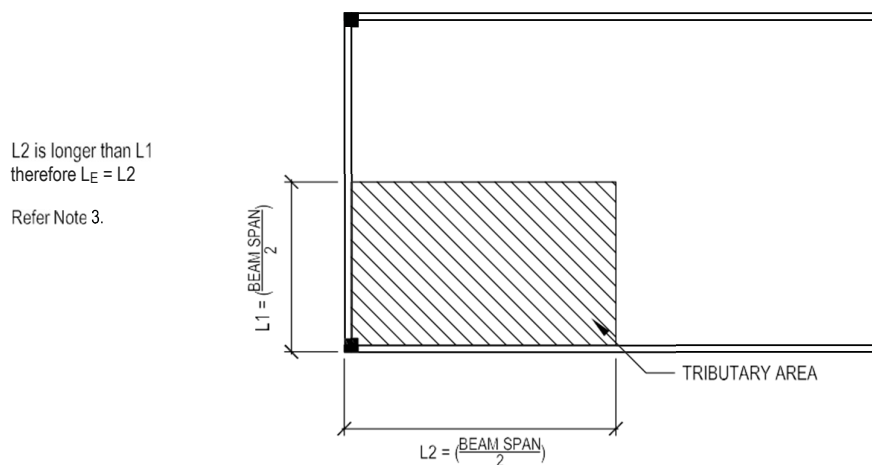
**TYPICAL DETAIL CONTINUOUS BEAM (FIGURE 8)**

FIGURE 8  
PLAN VIEW CONTINUOUS BEAM



**TYPICAL DETAIL FREE STANDING BEAM (FIGURE 9)**

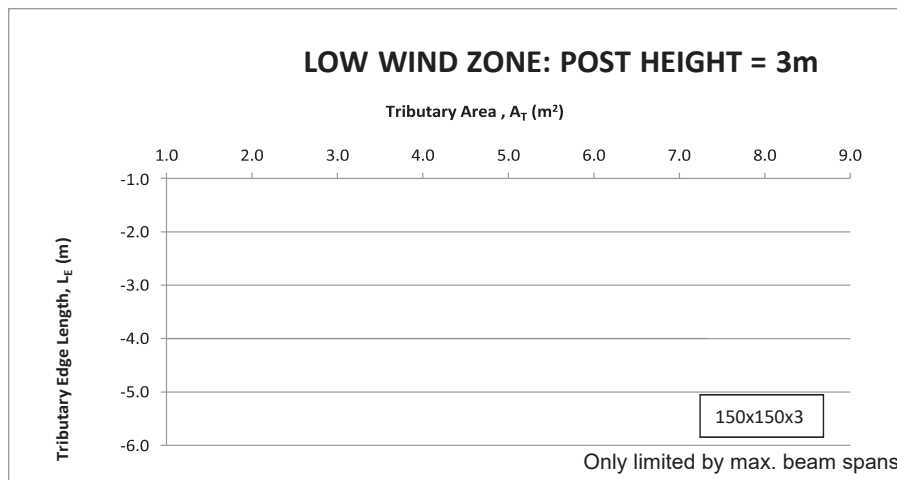
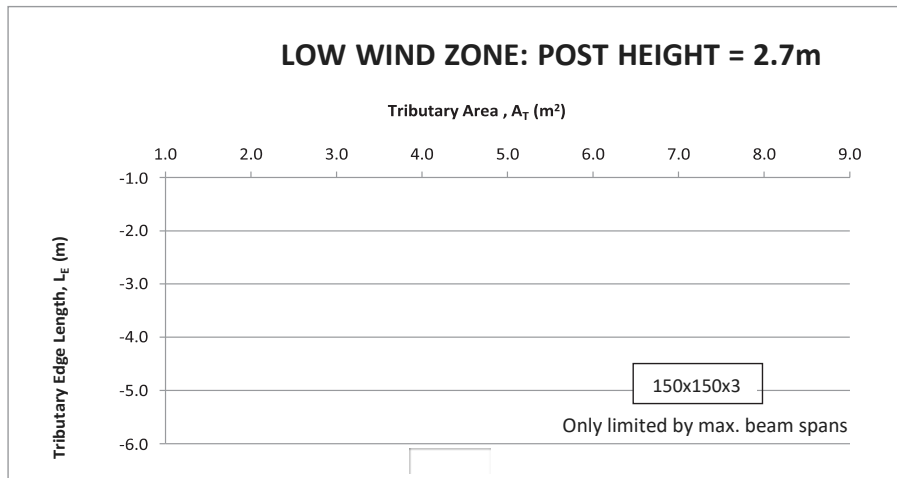
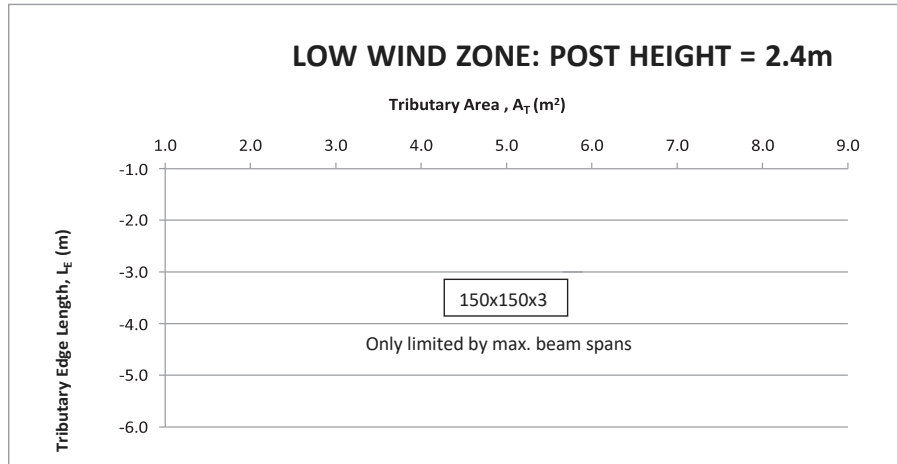
FIGURE 9  
PLAN VIEW



**NOTES**

1. THE TRIB AREA FOR A POST AND FOOTING IS THE PRODUCT OF HALF THE DISTANCE TO THE ADJACENT SUPPORTS IN EACH DIRECTION  $L_E$ ;  $L_1 \times L_2$  (SEE FIG.6)
2. WHERE A POST SUPPORTS A CANTILEVER, CONSIDER FOR THE FULL CANTILEVER LENGTH (SEE FIG.7)
3. TRIBUTARY EDGE LENGTH ( $L_E$ ) IS USED TO SELECT POST SIZE.  
FOR A STRUCTURE ATTACHED TO A BUILDING ON LESS THAN TWO SIDES,  $L_E = L_1$  (PERPENDICULAR TO BUILDING)  
FOR A STRUCTURE ATTACHED TO A BUILDING ON TWO OR MORE SIDES,  $L_E =$  THE LONGER OF  $L_1$  &  $L_2$   
FOR A FREE STANDING STRUCTURE,  $L_E =$  THE LONGER OF  $L_1$  &  $L_2$  (SEE FIG.9)

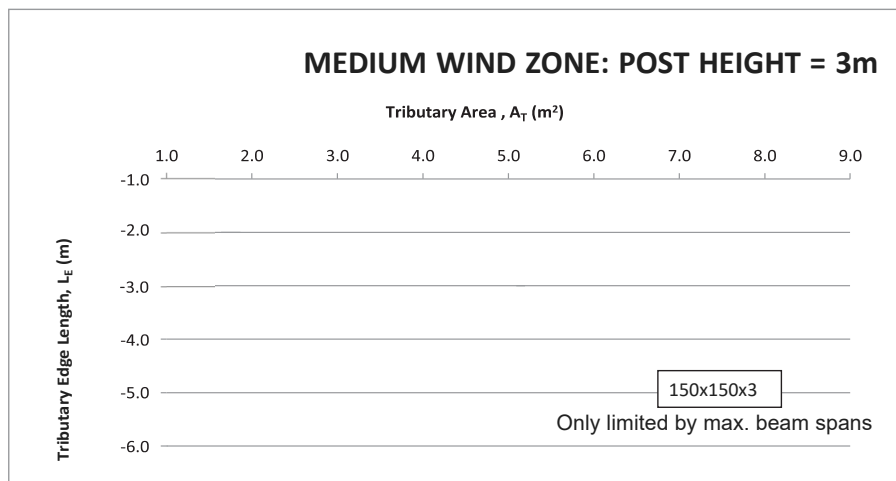
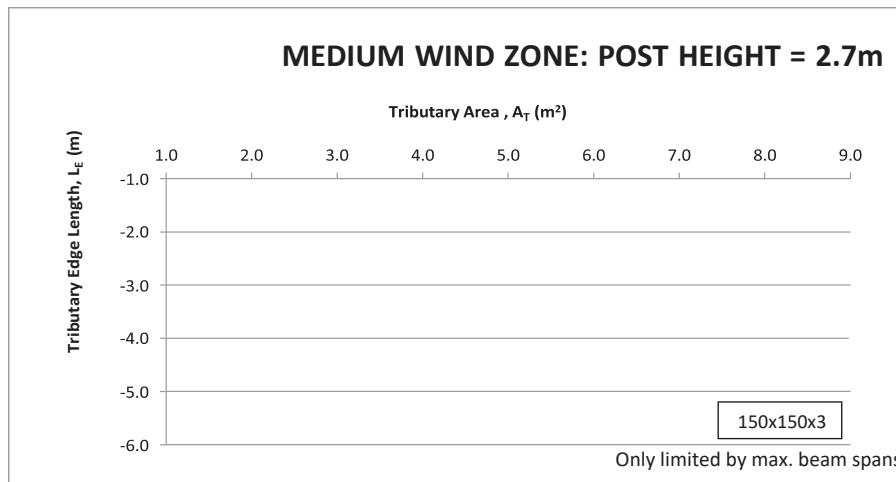
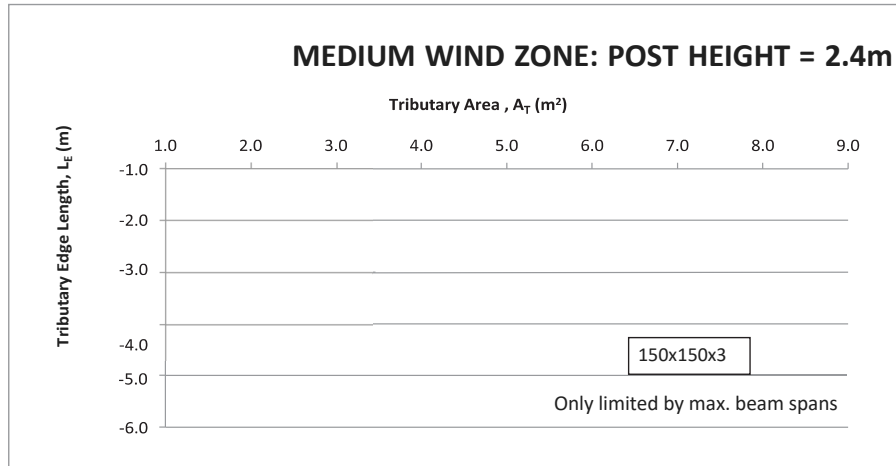
## POST CALCULATION: LOW WIND ZONE



**NOTE:** Max. design height for post is 3.0m. Height is defined from ground level (top of concrete footing)  
If exceeding the graph limits it will need to be reviewed as per NZL discretion.  
No Aluminium posts to be substituted without verification by a CPEng Structural Engineer.

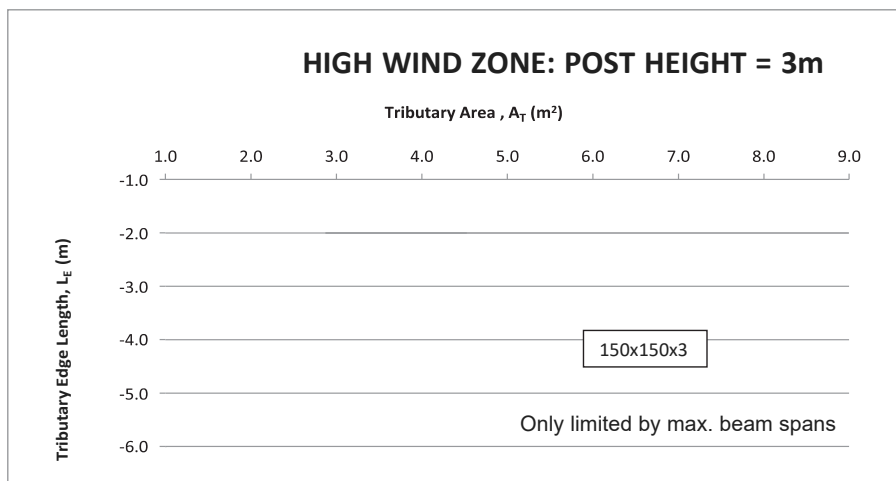
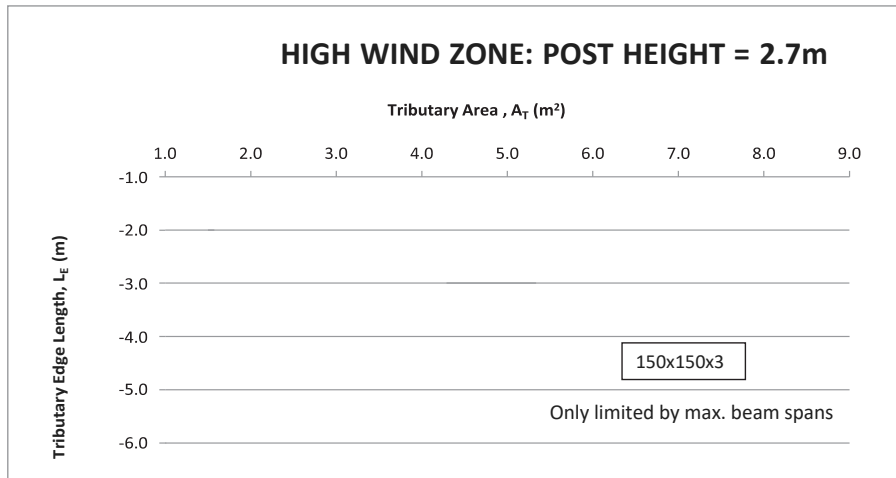
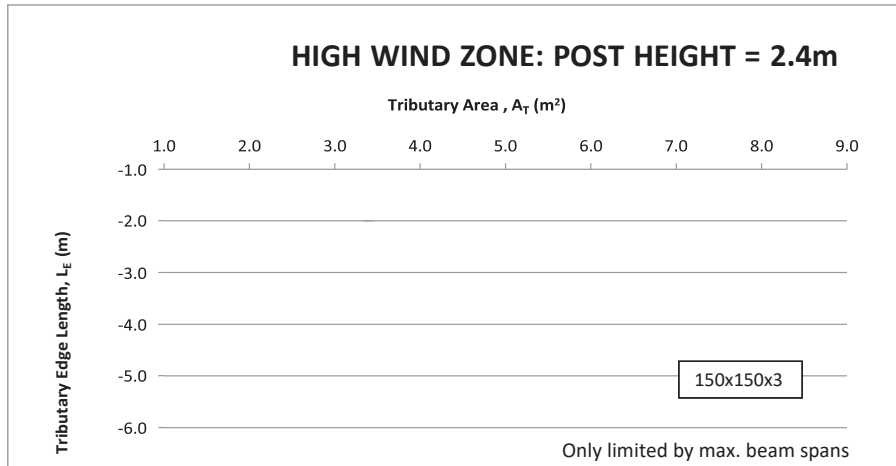


## POST CALCULATION: MEDIUM WIND ZONE



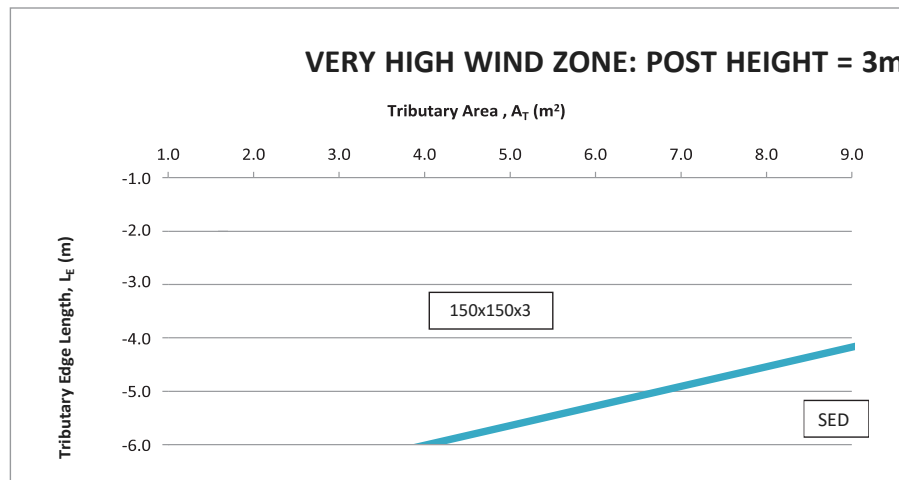
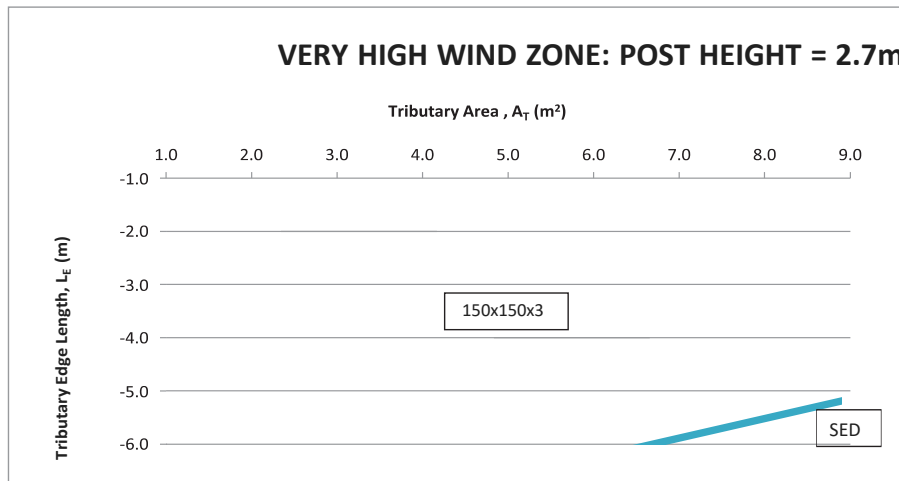
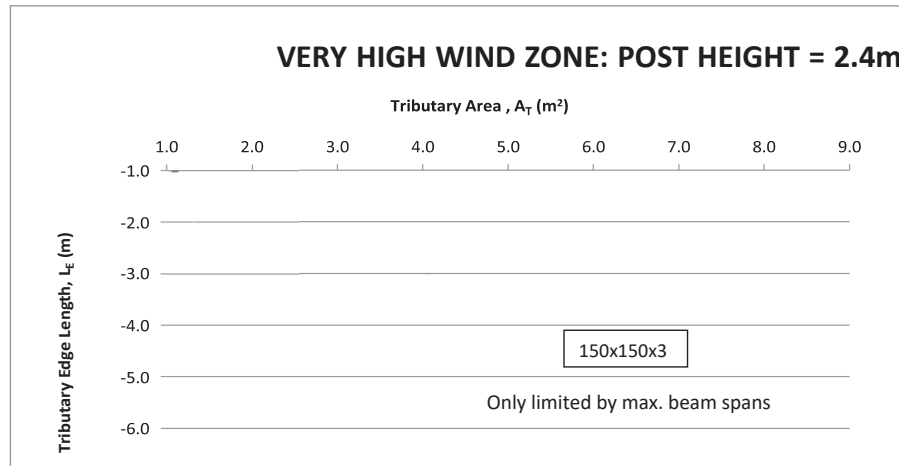
**NOTE:** Max. design height for post is 3.0m. Height is defined from ground level (top of concrete footing)  
If exceeding the graph limits it will need to be reviewed as per NZL discretion.  
No Aluminium posts to be substituted without verification by a CPEng Structural Engineer.

## POST CALCULATION: HIGH WIND ZONE



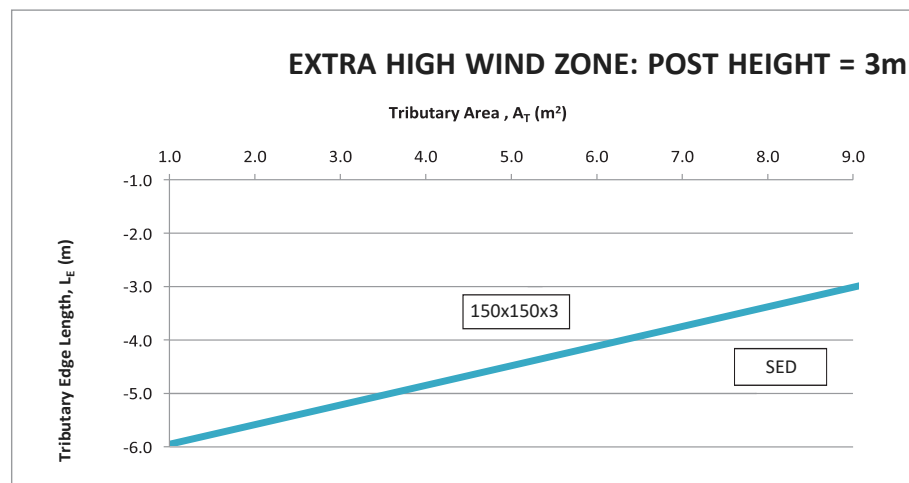
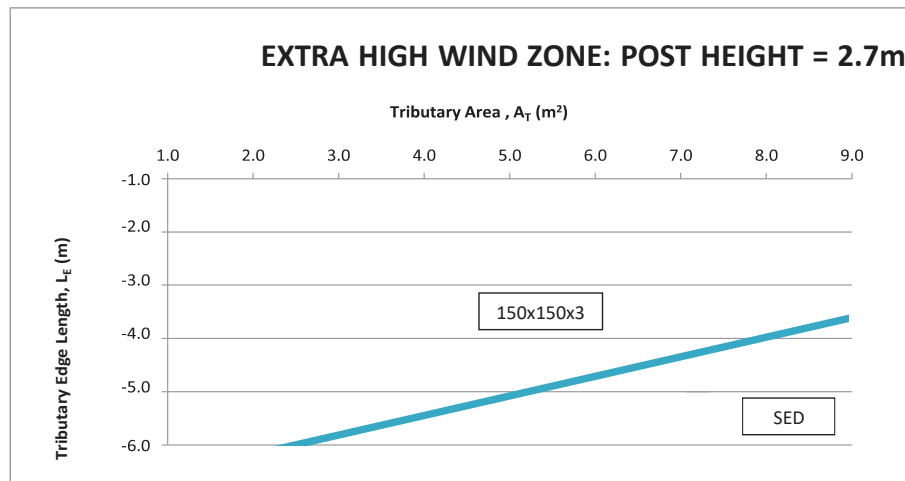
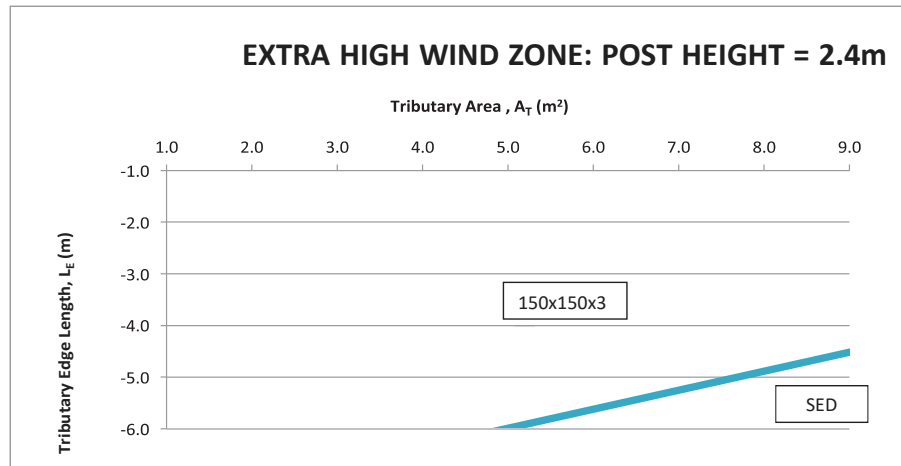
**NOTE:** Max. design height for post is 3.0m. Height is defined from ground level (top of concrete footing)  
If exceeding the graph limits it will need to be reviewed as per NZL discretion.  
No Aluminium posts to be substituted without verification by a CPEng Structural Engineer.

## POST CALCULATION: VERY HIGH WIND ZONE



**NOTE:** Max. design height for post is 3.0m. Height is defined from ground level (top of concrete footing)  
If exceeding the graph limits it will need to be reviewed as per NZL discretion.  
No Aluminium posts to be substituted without verification by a CPEng Structural Engineer.

## POST CALCULATION: EXTRA HIGH WIND ZONE



**NOTE:** Max. design height for post is 3.0m. Height is defined from ground level (top of concrete footing)  
If exceeding the graph limits it will need to be reviewed as per NZL discretion.  
No Aluminium posts to be substituted without verification by a CPEng Structural Engineer.

## POST FOOTING CALCULATION

<b>Post Footing Calculations</b>		Ground conditions are considered a minimum of "good ground" as per NZS3604, within minimum soil properties as follow:			
<b>"GOOD GROUND"</b>		Geotechnical ultimate bearing capacity = 300kPa (apply 0.5 safety factor)			
		Undrained shear strength = 100kPa (apply 0.5 safety factor)			
		Geotechnical ultimate skin friction capacity = 20kPa (apply 0.5 safety factor)			
		<b>Questionable ground conditions must be reviewed by engineer!</b>			
- If louvre frame is supported by building on less than 2 sides, <u>uplift AND bracing</u> must be considered for footing calculations (Tables 1a, 1b & 2)					
- If louvre frame is supported by building on 2 or more sides, uplift only need be considered (Tables 1a & 1b only)					
<b>TABLE 1a MINIMUM CONCRETE VOLUME FOR ROOF TRIBUTARY ROOF AREA ON POST TO RESIST UPLIFT</b>					
		<b>Concrete Volume Required (m<sup>3</sup>)</b>			
Wind Zone:	L	M	H	VH	EH
Tributary Area (m <sup>2</sup> )					
1.0	0.03	0.04	0.06	0.08	0.10
2.0	0.06	0.09	0.12	0.16	0.20
3.0	0.09	0.13	0.19	0.25	0.30
4.0	0.12	0.17	0.25	0.33	0.40
5.0	0.15	0.21	0.31	0.41	0.50
6.0	0.18	0.26	0.37	0.49	0.60
7.0	0.22	0.30	0.44	0.57	0.70
8.0	0.25	0.34	0.50	0.65	0.80
9.0	0.28	0.38	0.56	0.74	0.90
<b>TABLE 1b FOOTING DIMENSIONS REQUIRED FOR PARTICULAR VOLUMES FOR UPLIFT RESISTANCE</b>					
Volume (m <sup>2</sup> )	Round Piles				
	450 Diameter	600 Diameter			
	minimum depth (mm)				
0.1	700	600			
0.2	800	700			
0.3	900	800			
0.4	1000	900			
0.5	1150	1000			
0.6	1250	1000			
0.7	1350	1100			
0.8	1550	1200			
0.9	1650	1300			
1.0	1800	1400			
<b>TABLE 2 MINIMUM FOOTING SIZES REQUIRED FOR BRACING OF EACH POST SIZE</b>					
Post Size	Round Piles		Square Piles		
	450 Diameter	600 Diameter	Square pad 450mm wide	Square pad 600mm wide	
	minimum depth into ground (mm)				
150x150x3	1200	1200	1100	1100	

**Design Procedure:**

- (1) Determine tributary area on post (determined previously for post design)
- (2) From Table 1a, determine minimum concrete volume to resist uplift based on tributary area
- (3) From Table 1b, determine footing dimensions required for minimum volume calculated in (2). If bracing is required to be considered, follow steps (4) and (5) below.
- (4) From Table 2, determine footing dimensions based on post size selected. For ease of comparing, select same footing type as selected in (3)
- (5) Use maximum of dimensions from (3) and (4)

**Note:**

Round piles depths are calculated including skin friction so final concrete volume will differ to that in first column. For most projects the minimum footing depth will be 1000mm - 1200mm for 450mm dia. and 600mm dia. round concrete footings.

## SNOW LOADS

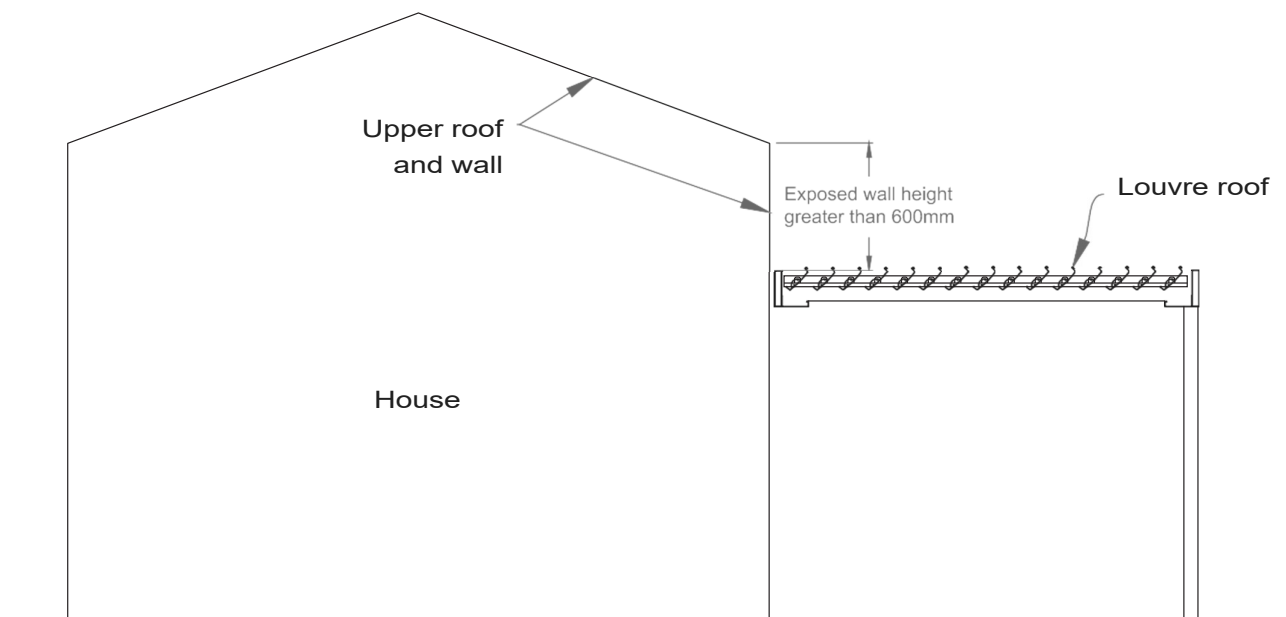
Snow loadings: As required by NZS3604:2011 (Section 15)

1. if snow loads are required to be considered, the following equivalent wind zones should be referred to:

- for 1.0kPa snow load - apply minimum Medium Wind Zone
- for 1.5kPa snow load - apply minimum Very High Wind Zone
- for 2.0kPa snow load - apply minimum Extra High Wind Zone

2. where a louvre roof forms part of a lower roof meeting an upper wall and the exposed height of the upper wall is greater than 0.6m, the roof is defined as an abutting roof (similar to NZS3604:2011 15.3). in this situation, the louvre spans and beam spans determined from the NZ Louvre tables shall be multiplied by 0.8

**Figure 9**



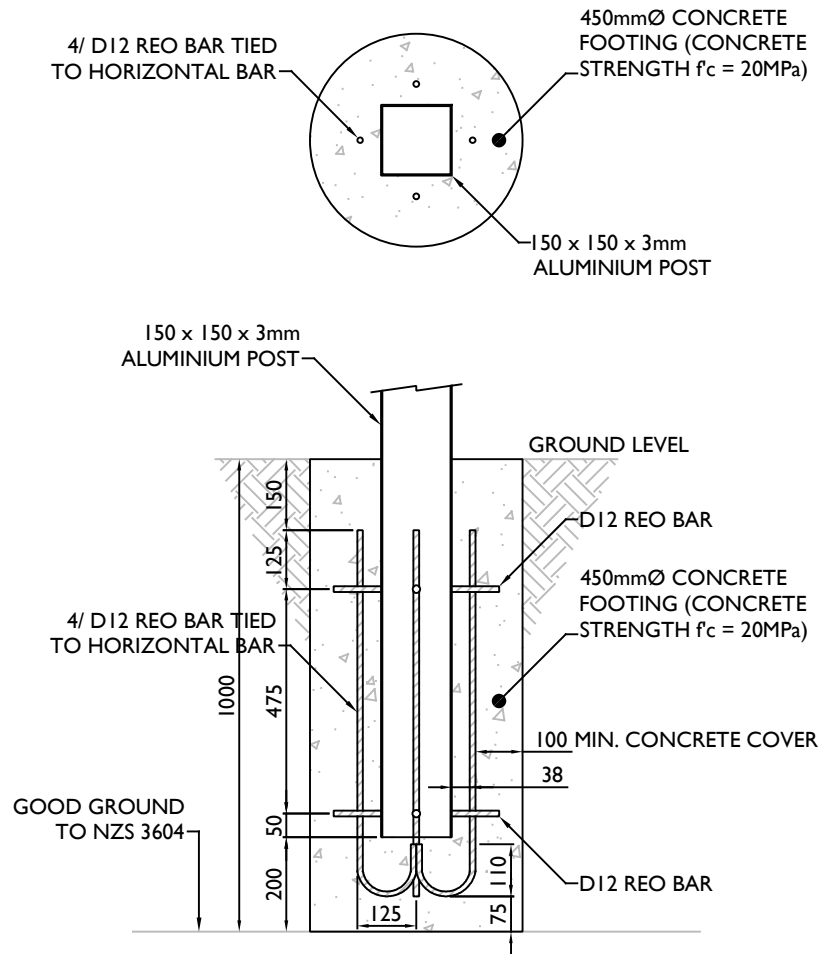
### **Standards NZ 1.5 and 2.5 kPa snow loading zones NZS 3604:2011**

For information about snow zones in New Zealand please see Figure 15.1 from NZS 3604:2011 Timber Framed Buildings.

Note: rain sensor isolated in all snow load circumstances.

## TECHNICAL DETAILS – FOOTINGS AND BASE FIXINGS

**PFC-CO/450**



CLIENT

DRAWING TITLE  
POST FOOTING CONNECTION  
CONC. FOOTING 450mmØ

SCALE  
1:16 (A4)

SCALE

ISSUE  
B

DRAWING REF  
PFC-CO/450

DATE  
01.07.2022

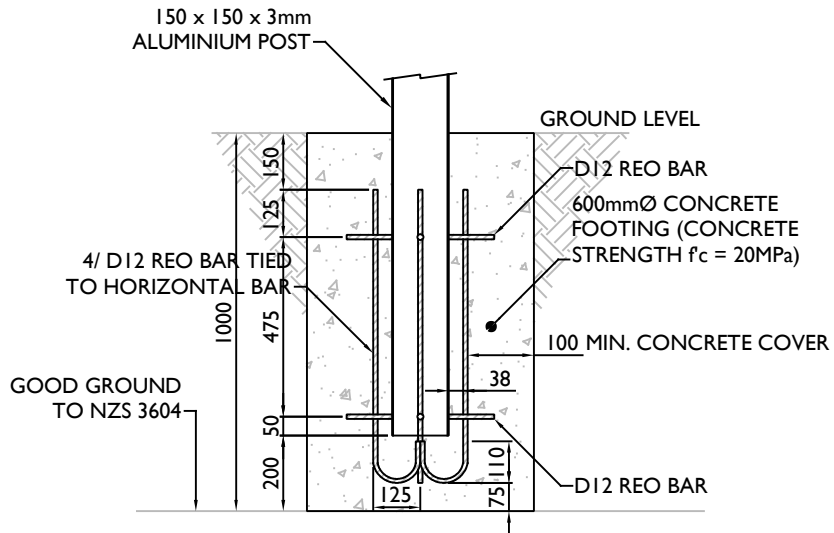
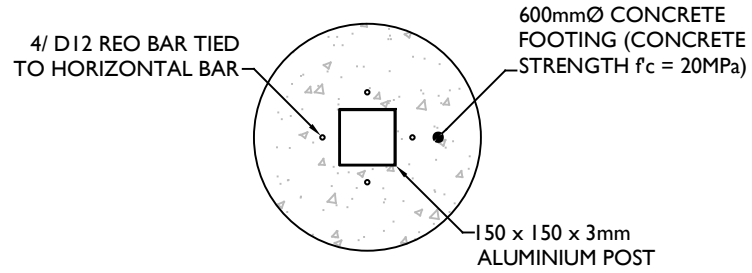
DRAWN BY  
P.D

PROJECT NO.

FRAME / BLADE COLOUR



PFC-CO/600



CLIENT

DRAWING TITLE

SCALE

ISSUE

POST FOOTING CONNECTION  
CONC. FOOTING 600mmØ

1:20 (A4)

B

DRAWING REF

DATE

DRAWN BY

PFC-CO/600

01.07.2022

P.D

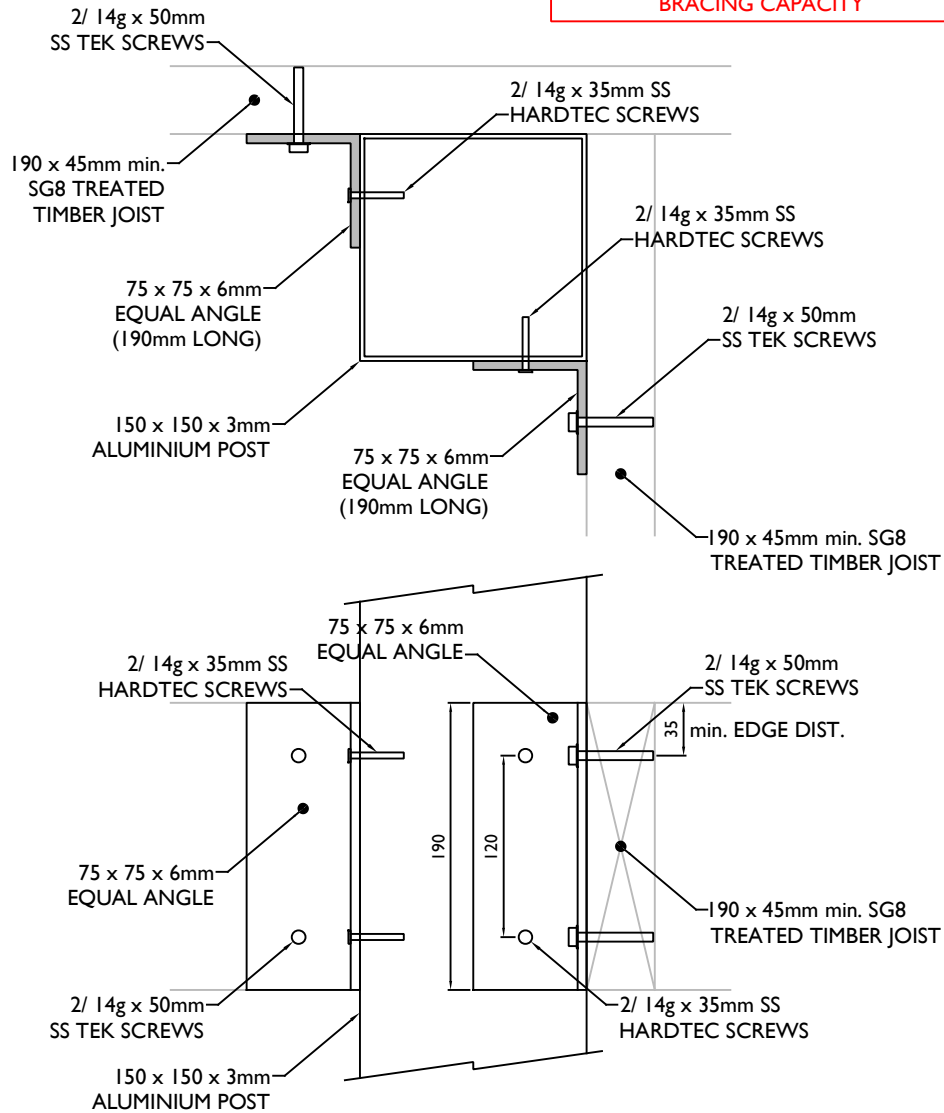
PROJECT NO.

FRAME / BLADE COLOUR



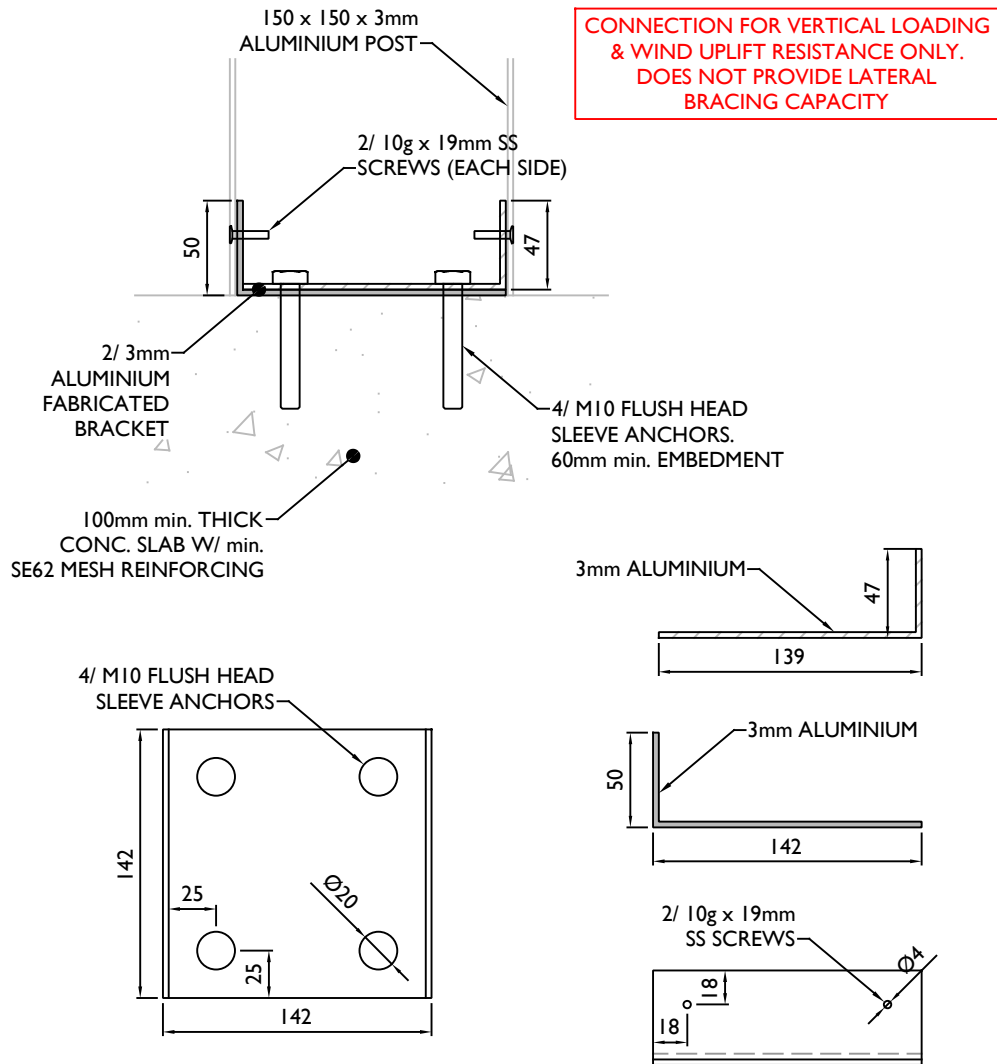
**PFC-DAB**

**CONNECTION FOR VERTICAL LOADING  
& WIND UPLIFT RESISTANCE ONLY.  
DOES NOT PROVIDE LATERAL  
BRACING CAPACITY**



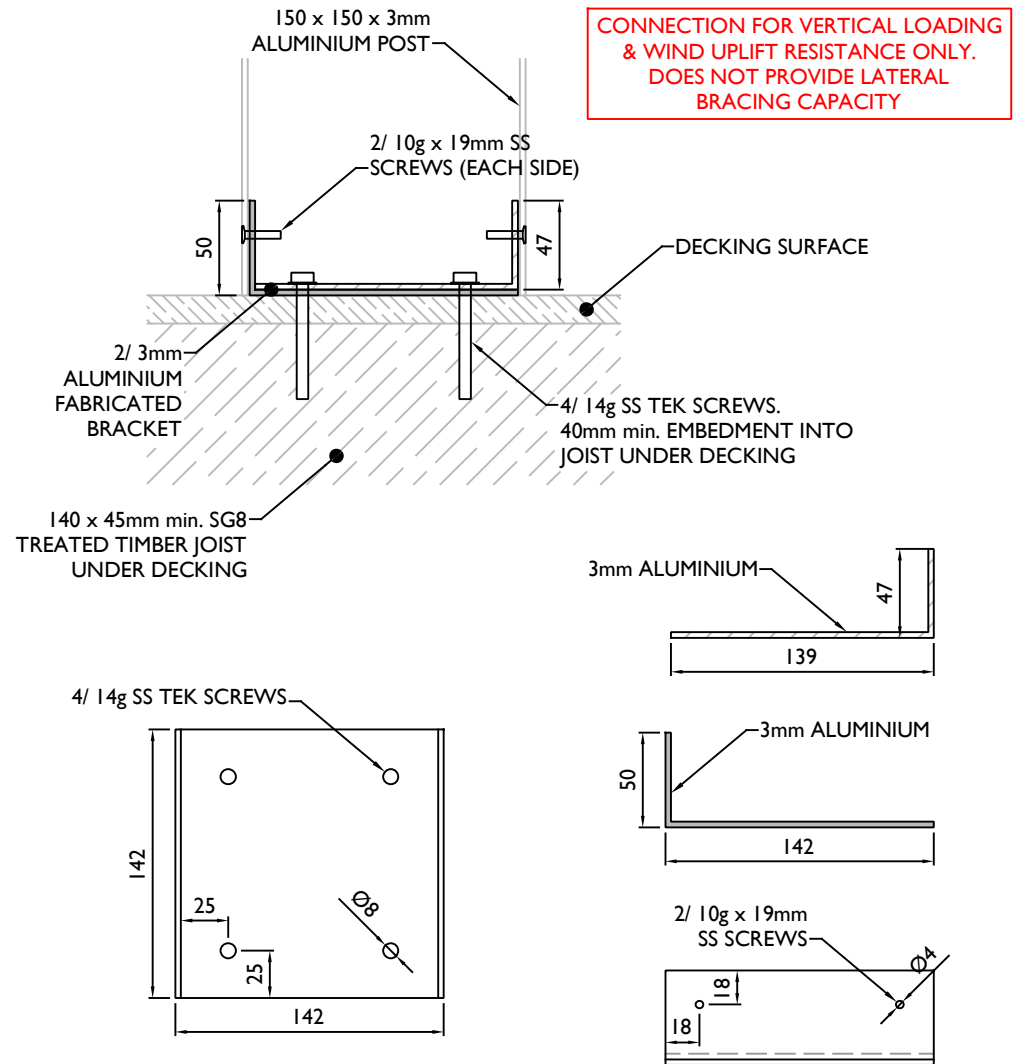
CLIENT	DRAWING TITLE	SCALE	ISSUE
	POST FOOTING CONNECTION DECK ANGLE BRACKET	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	PFC-DAB	01.07.2022	P.D
			FRAME / BLADE COLOUR

**PFC-FMP**



**CONNECTION FOR VERTICAL LOADING & WIND UPLIFT RESISTANCE ONLY. DOES NOT PROVIDE LATERAL BRACING CAPACITY**

**PFC-FMD**



**CONNECTION FOR VERTICAL LOADING & WIND UPLIFT RESISTANCE ONLY. DOES NOT PROVIDE LATERAL BRACING CAPACITY**

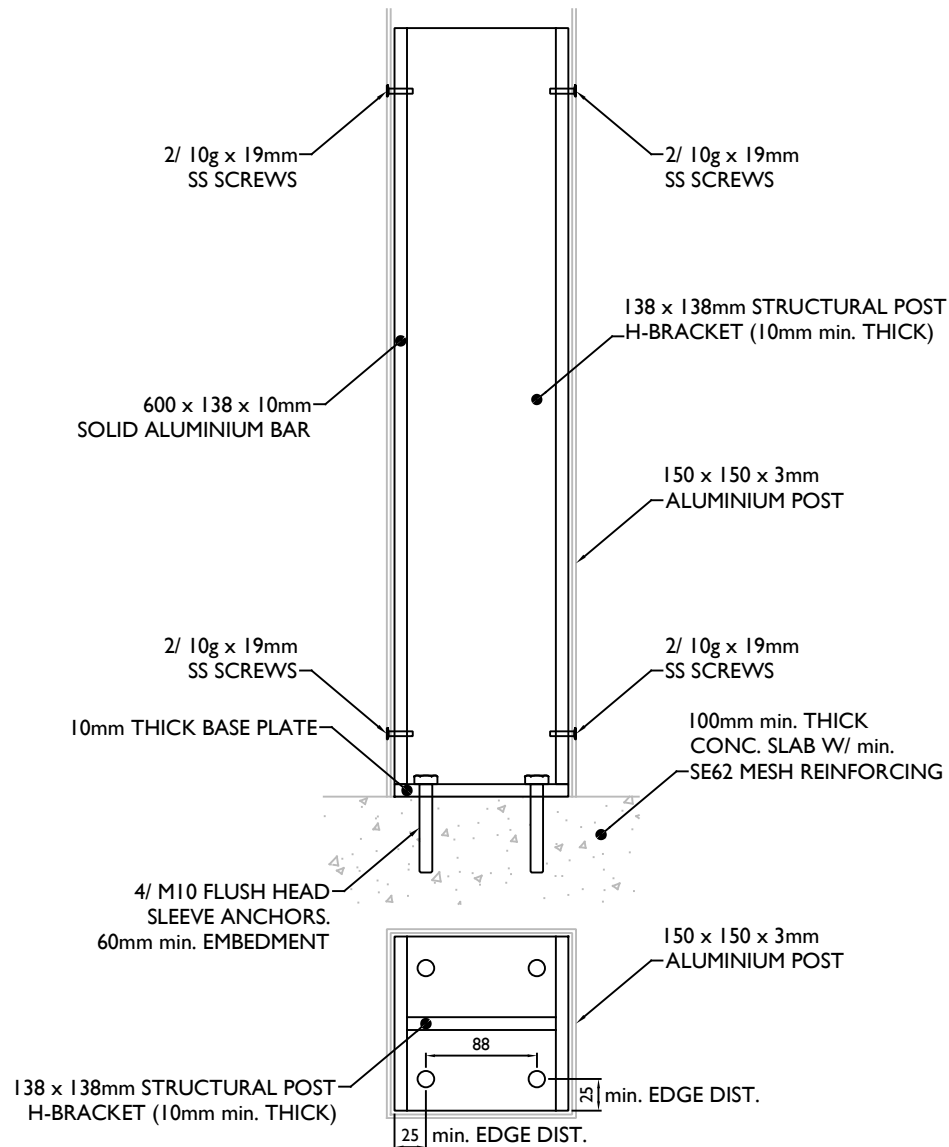


CLIENT	
PROJECT NO.	

DRAWING TITLE	POST FOOTING CONNECTION FLUSH MOUNT TO PATIO/ DECK
DRAWING REF	PFC-FMP/D

SCALE	1:4 (A4)	ISSUE	B
DATE	01.07.2022	DRAWN BY	P.D
FRAME / BLADE COLOUR			

**PFC-HDB**



**HDB CAN REPLACE A CONCRETE FOOTING WHEN:**

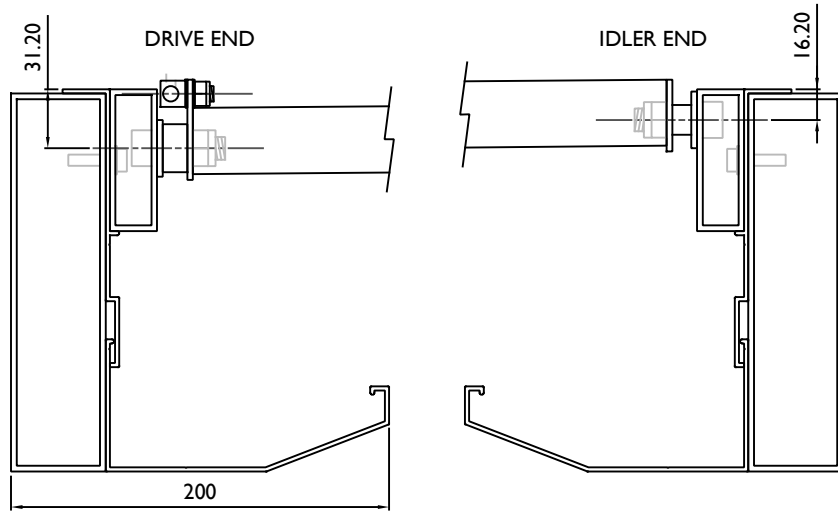
- IT'S NOT POSSIBLE TO INSTALL A STANDARD 450mmØ OR 600mmØ CONCRETE FOOTING.
- FIXED TO CONCRETE WITH M10/ M12 SLEEVED ANCHOR BOLTS TO min. EMBEDMENT DEPTH AS REQUIRED BY PRODUCT SUPPLIER.
- CONCRETE SPECIFICATIONS min. 20MPa STRENGTH, & CONSTRUCTED AS PER NZ BUILDING CODE & NZS 3101 CONCRETE STRUCTURES STANDARD.
- CONCRETE SUBSTRATE THICKNESS min. 150mm WITH MESH REINFORCEMENT. CANNOT BE USED FOR WIND UPLIFT RESISTANCE IF NOT REINFORCED.
- DIMENSIONS FROM ANY CONCRETE EDGE min. 250mm OR AS PER ANCHOR BOLT PRODUCT SUPPLIER TECHNICAL RECOMMENDATIONS.
- HDB IS NOT DESIGNED FOR TIMBER DECKS. IF A HDB NEEDS TO BE FIXED TO DECK BEARERS, IT REQUIRES REINFORCEMENT & SED WILL BE REQUIRED.



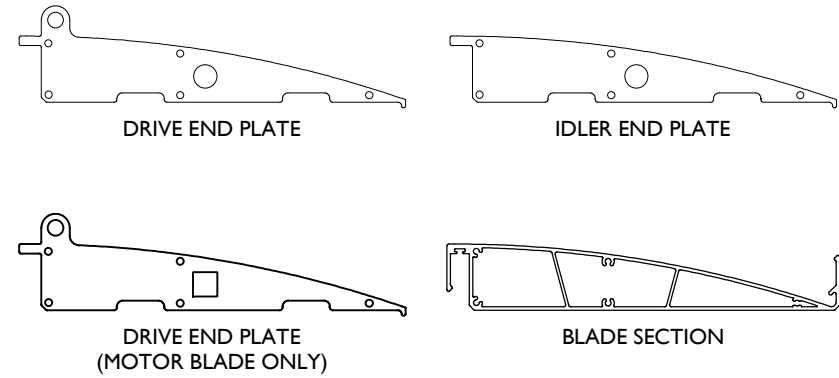
CLIENT	DRAWING TITLE	SCALE	ISSUE
	POST FOOTING CONNECTION HEAVY DUTY BRACKET	1:6 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	PFC-HDB	01.07.2022	P.D
			FRAME / BLADE COLOUR

## TECHNICAL DETAILS – TYPICAL STRUCTURE FIXING DETAILS

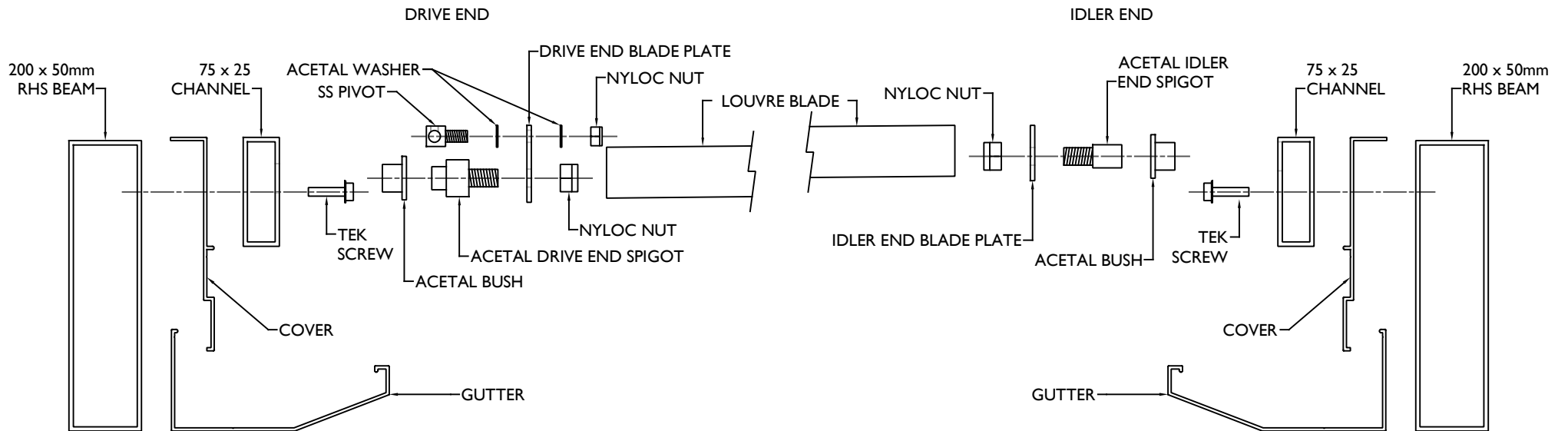
200 x 50mm FULL ASSEMBLY



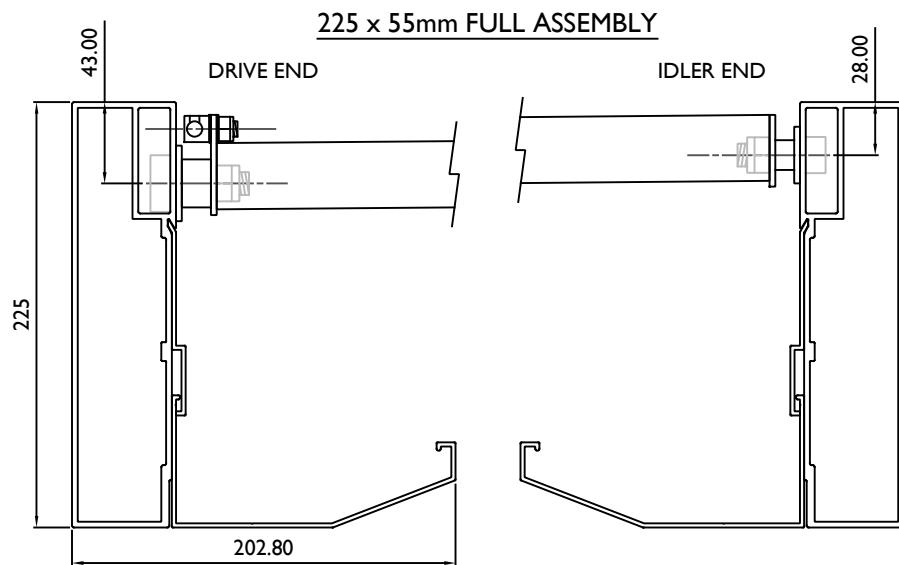
BLADE END PLATE PROFILES



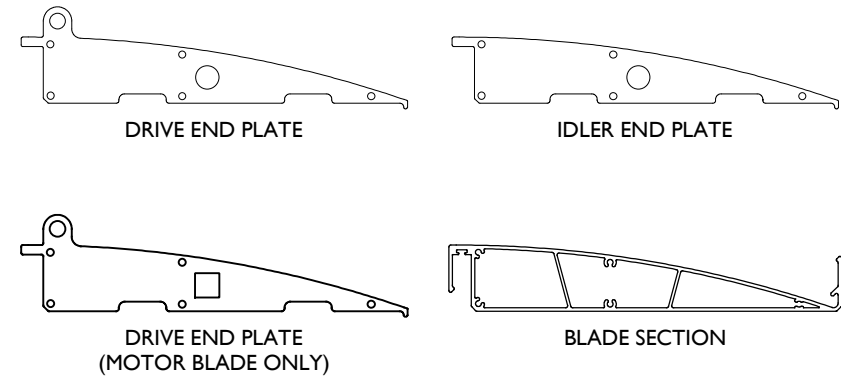
MULTIBODY PARTS



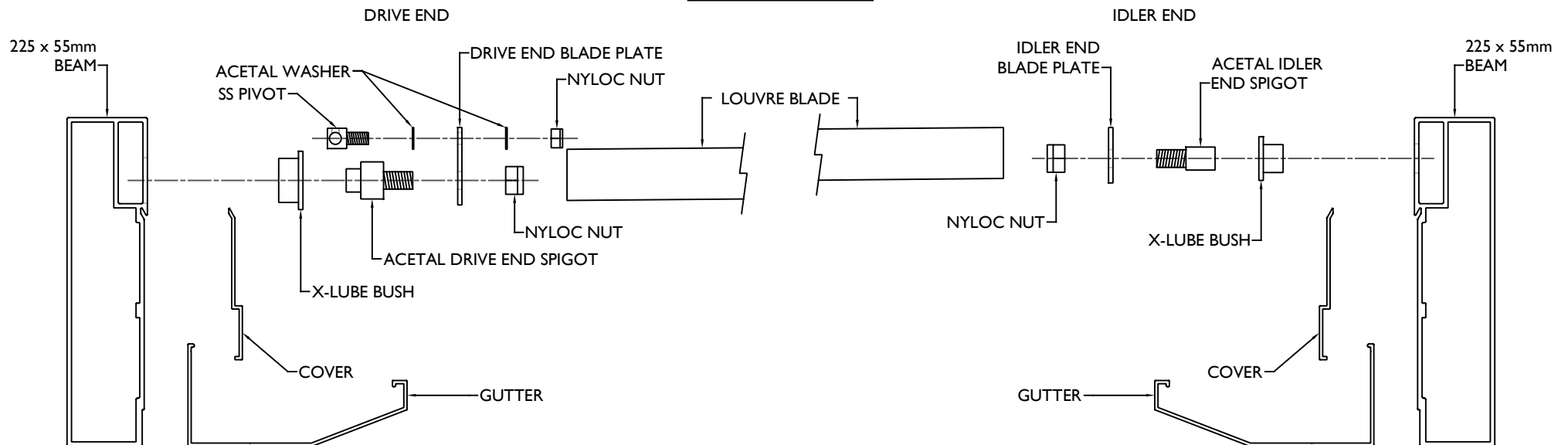
CLIENT	DRAWING TITLE	SCALE	ISSUE
	COMPONENT ASSEMBLY 200 x 50mm BEAM	1:4 (A4)	A
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	200mm ASSEMBLY	01.07.2022	P.D
			FRAME / BLADE COLOUR



**BLADE END PLATE PROFILES**



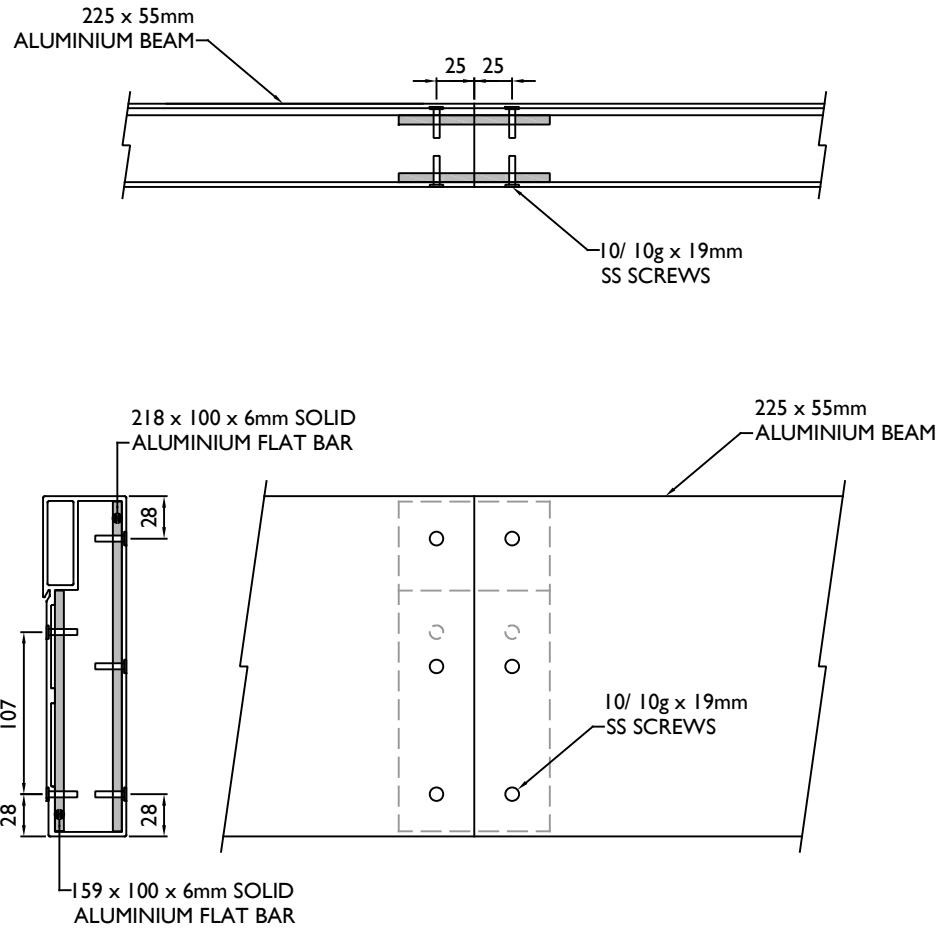
**MULTIBODY PARTS**



CLIENT	DRAWING TITLE	SCALE	ISSUE
	225mm ASSEMBLY	1:4 (A4)	A
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
		01.07.2022	P.D
			FRAME / BLADE COLOUR

BC-BJ/STR

JOIN MUST BE POSITIONED ABOVE POST FOR  
EXTERNAL BEAM APPLICATION. JOIN 450mm  
max. FROM FASCIA OR DIRECT BEAM FIXINGS

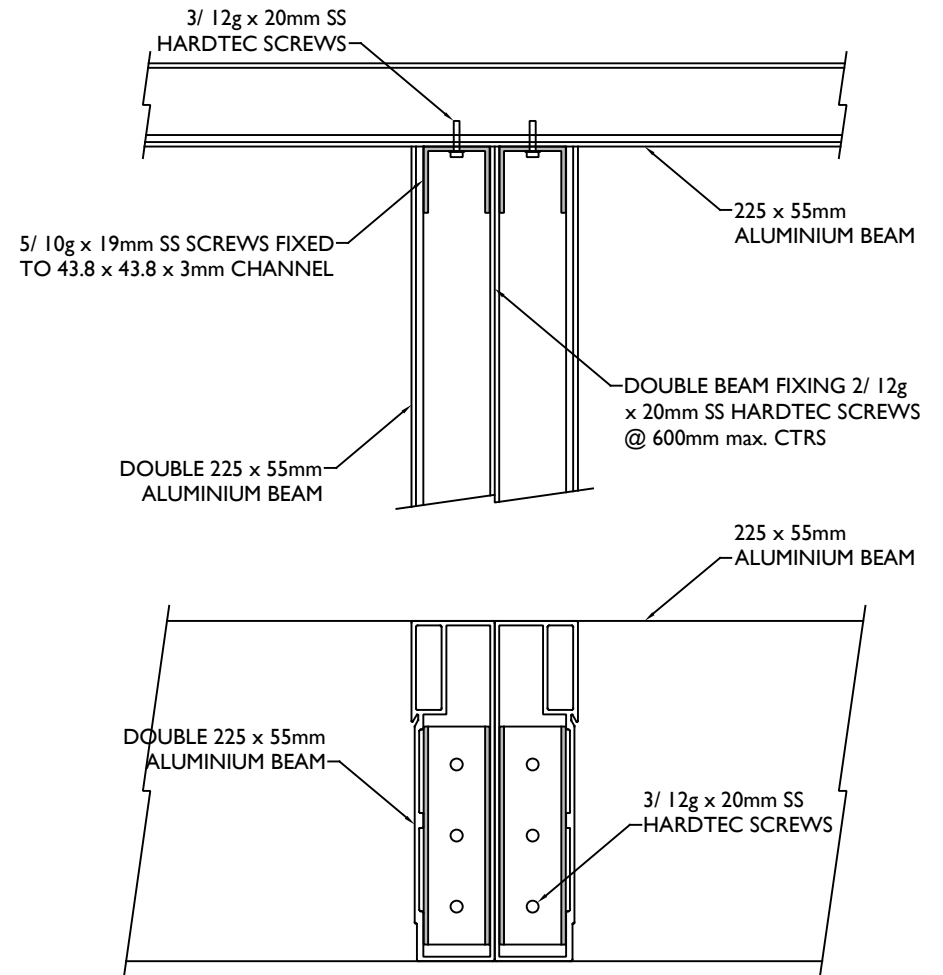
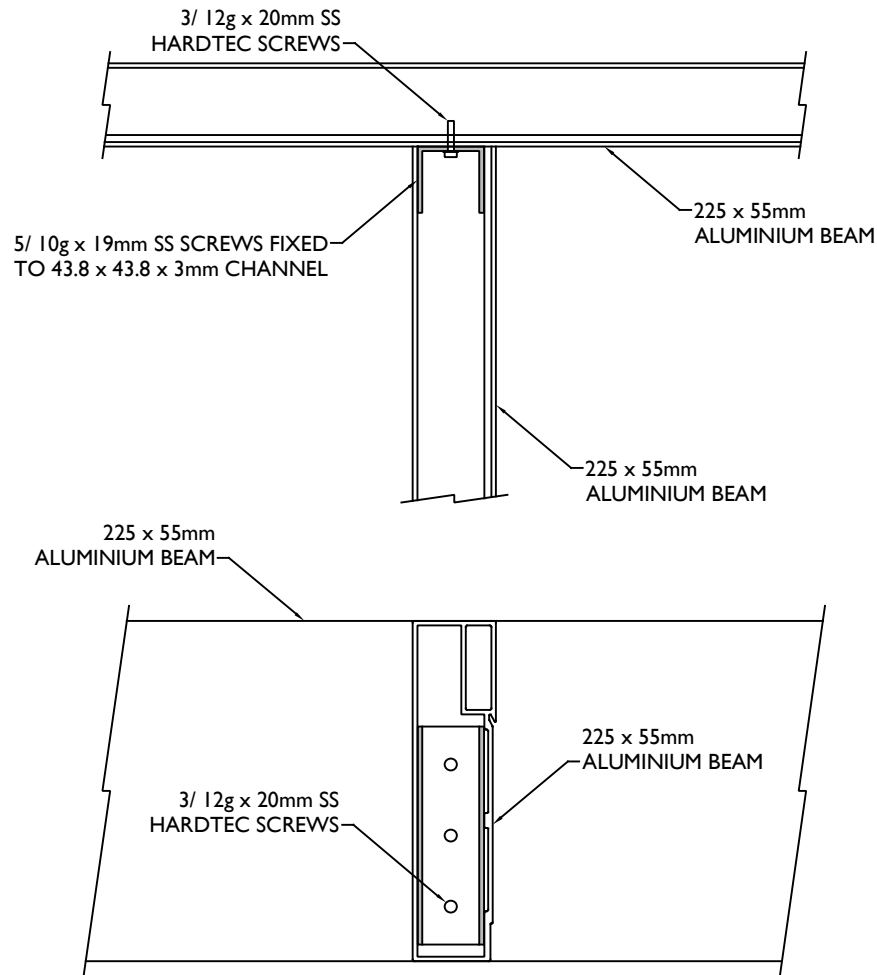


CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM CONNECTION BUTT-JOIN STRAIGHT BEAM	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BC-BJ/STR	01.07.2022	P.D
			FRAME / BLADE COLOUR



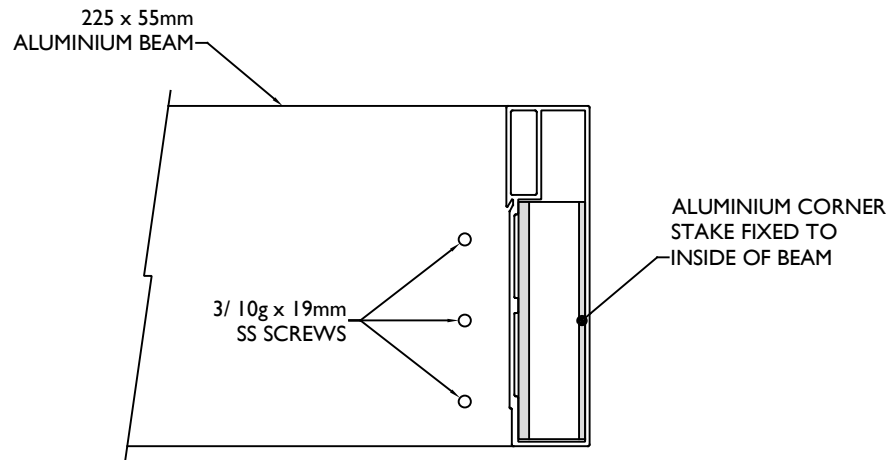
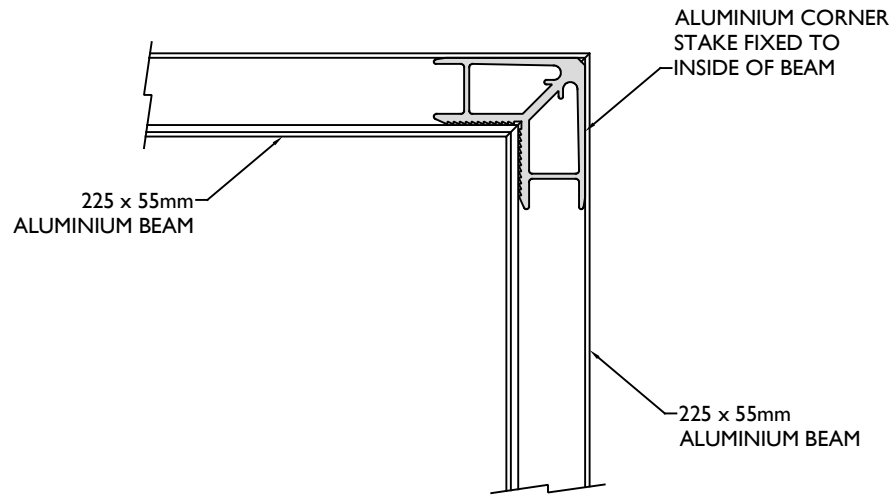
BC-BJ90

BC-BJ90/DBL

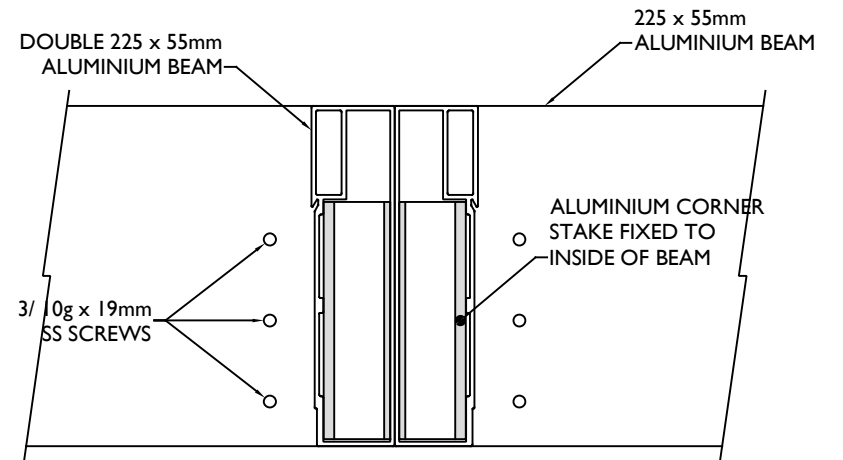
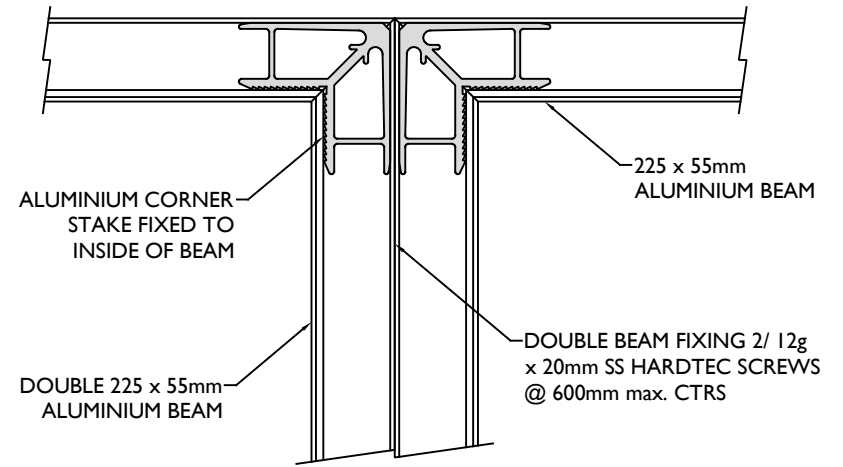


CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM CONNECTION BUTT-JOIN 90°	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BC-BJ90	01.07.2022	P.D
			FRAME / BLADE COLOUR

BC-CNR



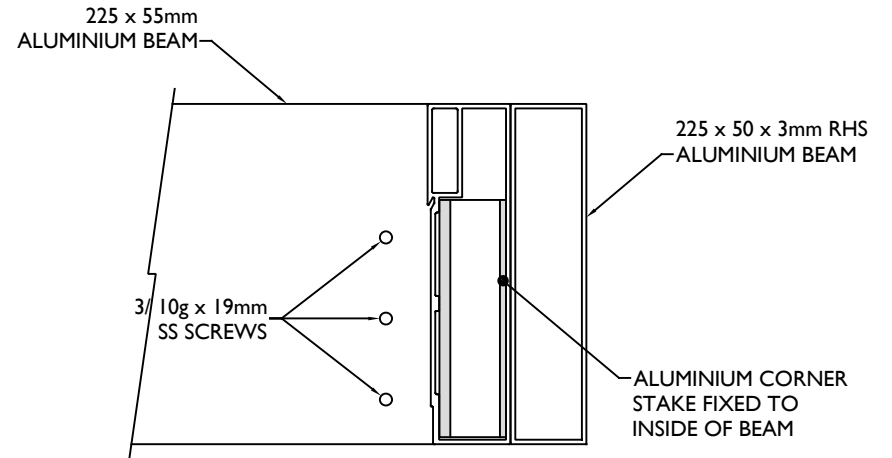
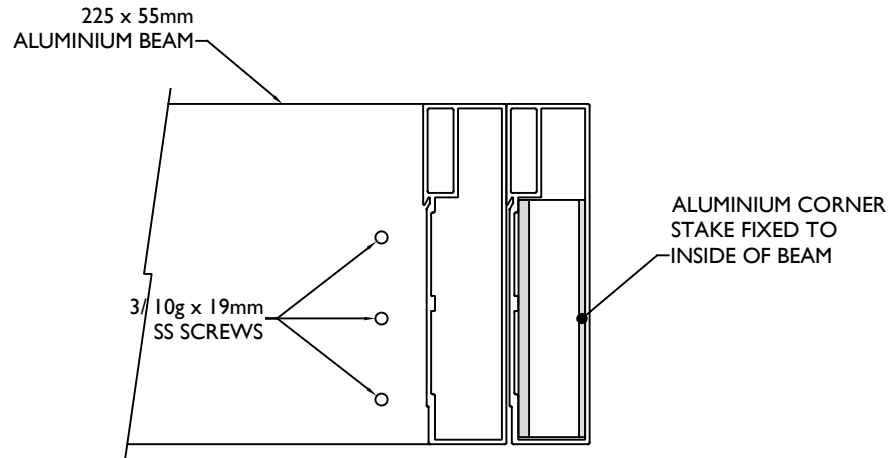
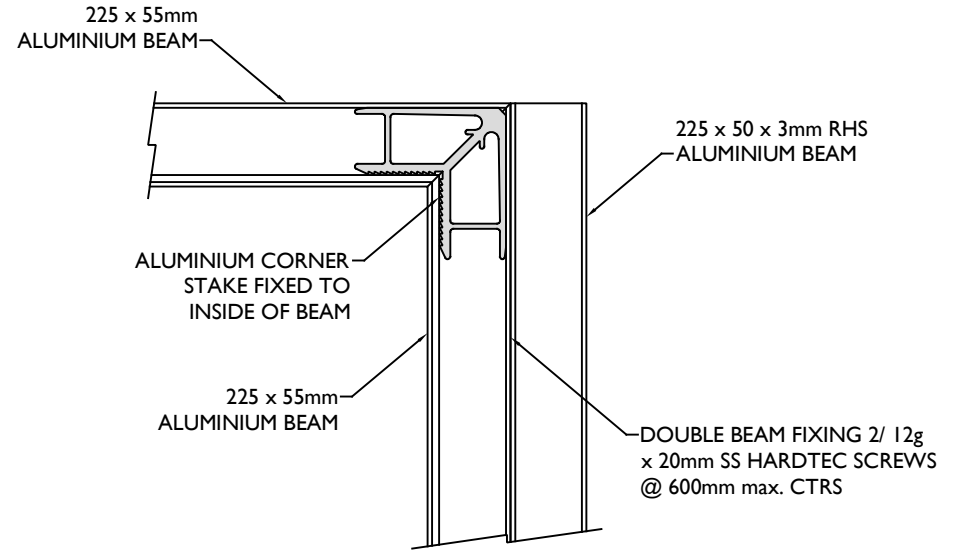
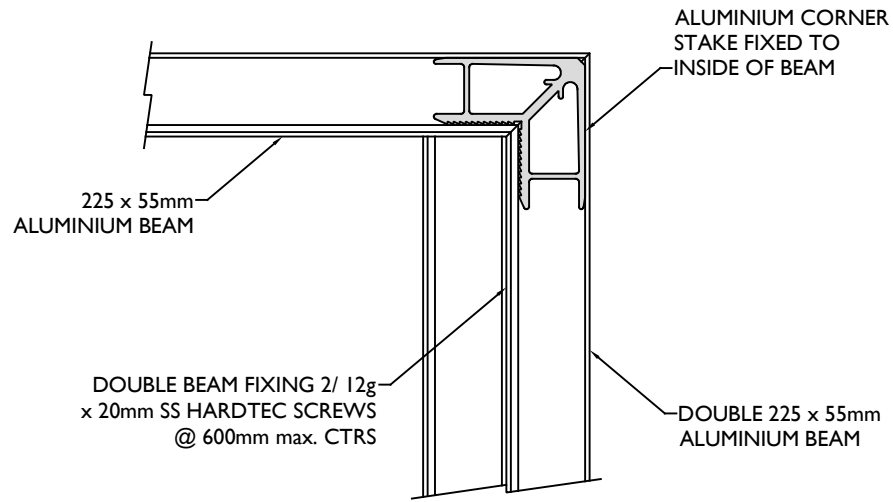
BC-CNR/DBL



CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM CONNECTION CORNER MITRE	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BC-CNR	01.07.2022	P.D
			FRAME / BLADE COLOUR

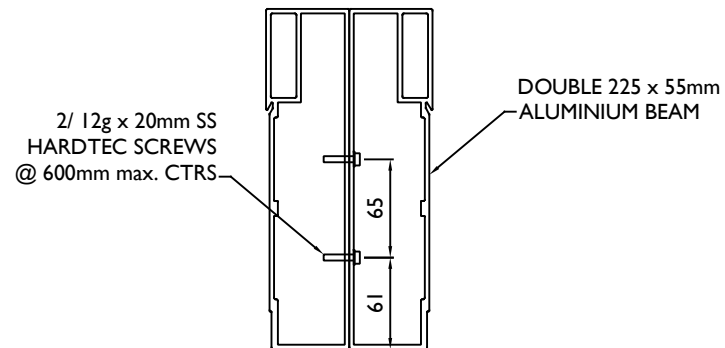
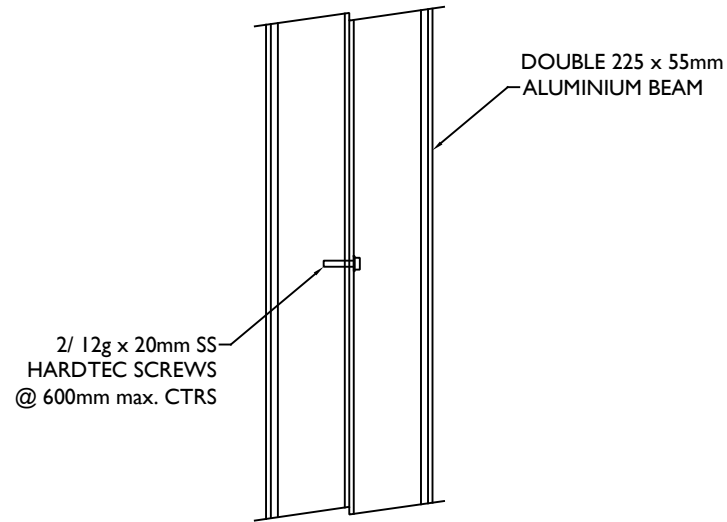
BC-CNR/INT

BC-CNR/EXT

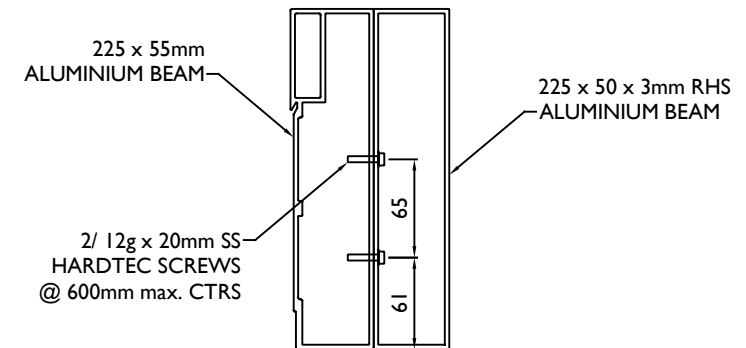
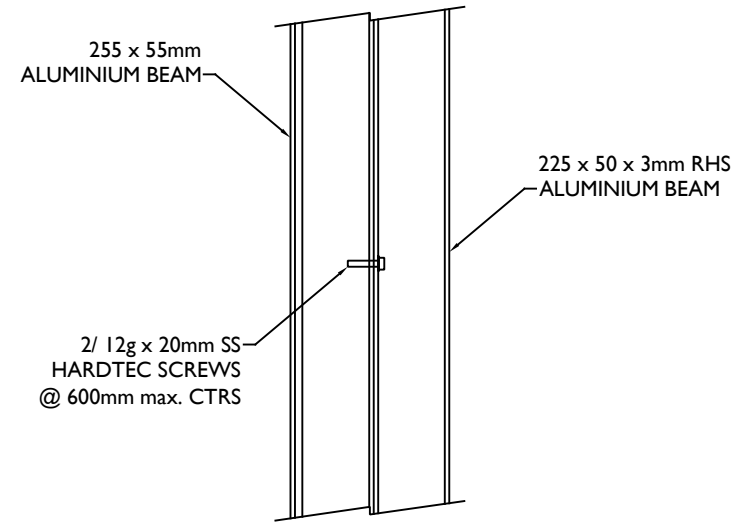


CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM CONNECTION CORNER INT/ EXT DOUBLE BEAM	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BC-CNR/INT EXT	01.07.2022	P.D
			FRAME / BLADE COLOUR

**BC-DBL**



**BC-DBL/50**

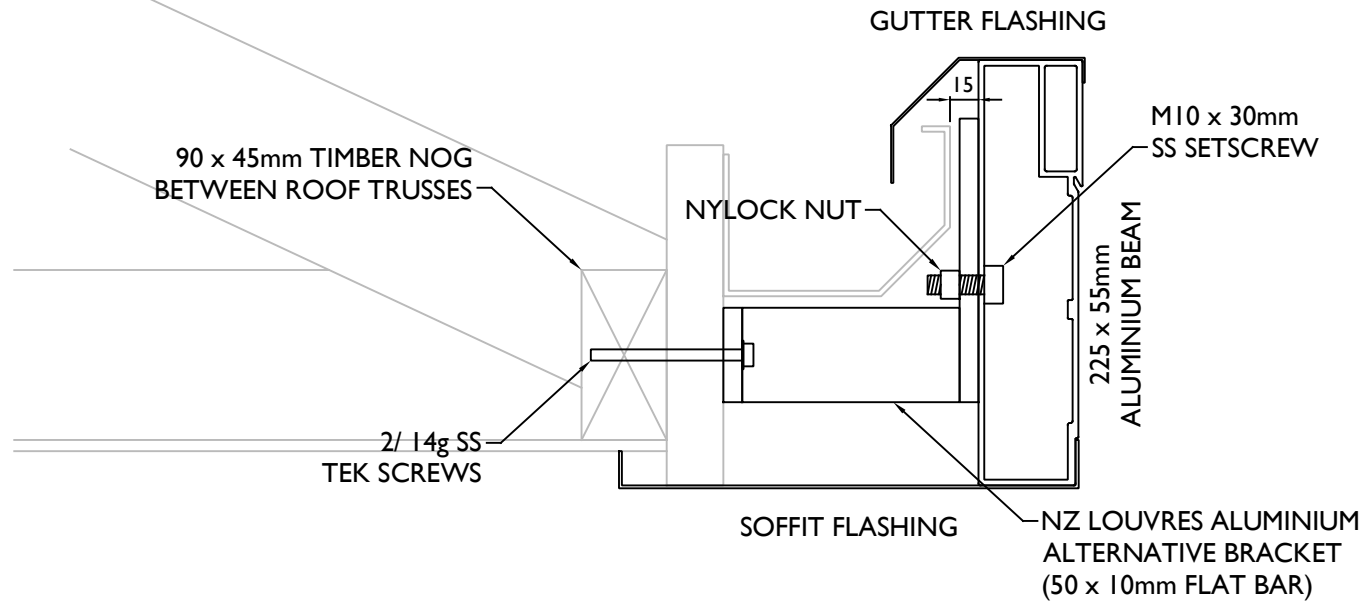


CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM CONNECTION DOUBLE BEAM	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BC-DBL	01.07.2022	P.D
			FRAME / BLADE COLOUR

**BF-ALT**

400mm max. CENTRES BETWEEN  
ALTERNATIVE BRACKETS, 200mm max.  
TO BEAM JOINS/ ENDS

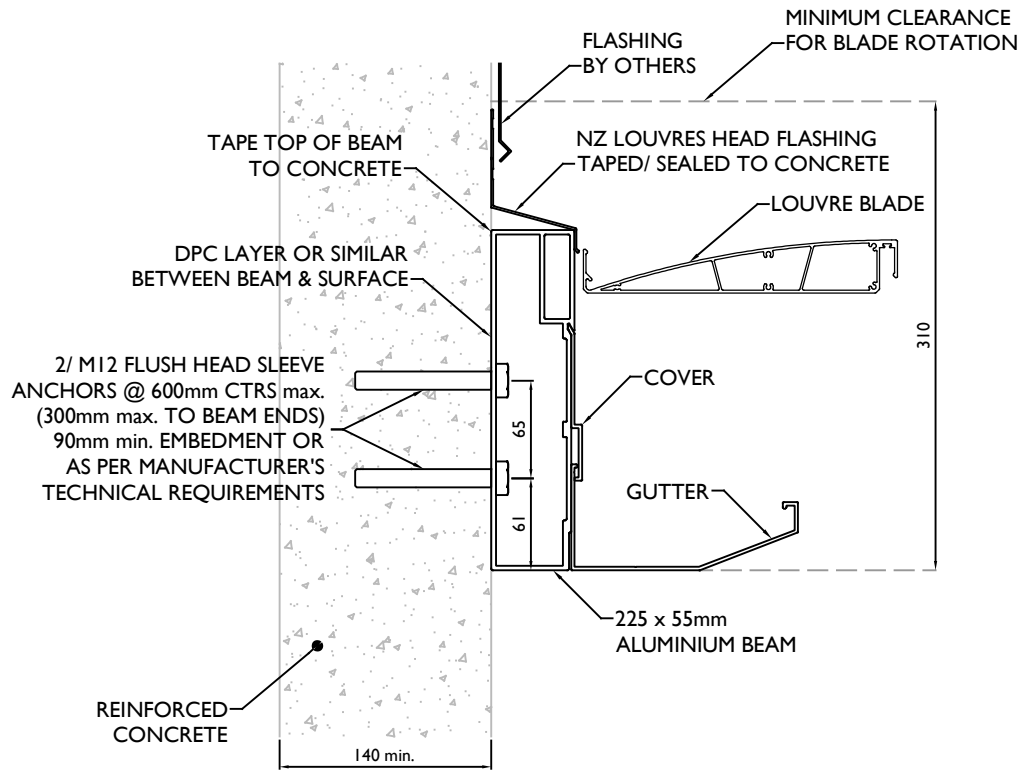
ROOF TRUSS DESIGNED AS PER  
SECTION 10 OF NZS 3604:2011



CLIENT	BEAM FIXING ALTERNATIVE BRACKET	DRAWING TITLE	1:4 (A4)	SCALE	B	ISSUE
	BF-ALT	DRAWING REF	01.07.2022	DATE	P.D	DRAWN BY
PROJECT NO.	FRAME / BLADE COLOUR					

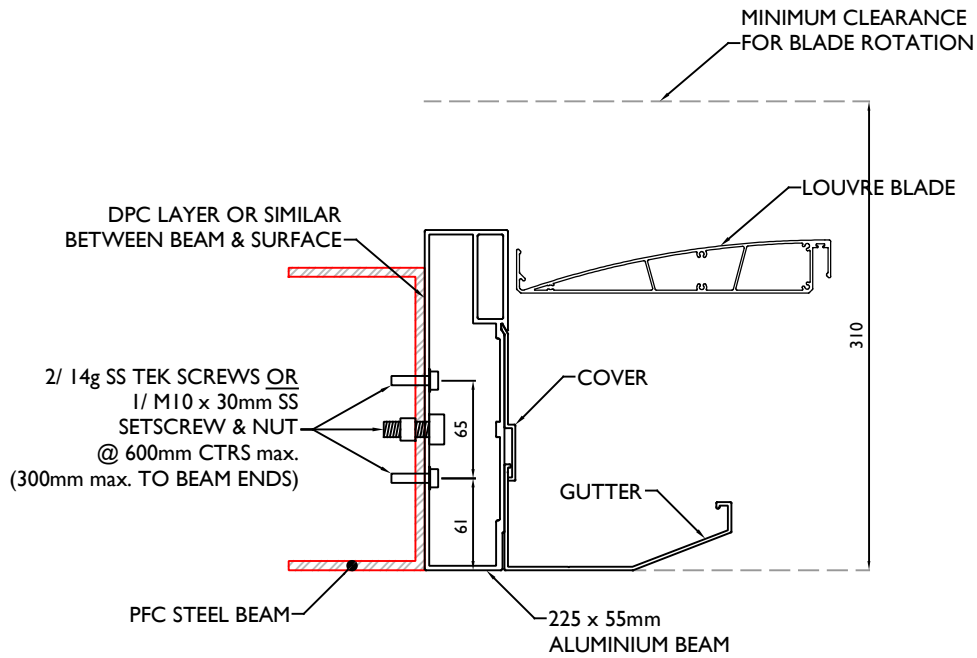
**BF-DF/CONC**

**COMPULSARY 12mm min. AIR GAP BETWEEN BEAM & SURFACE IF NO FLASHING INSTALLED**



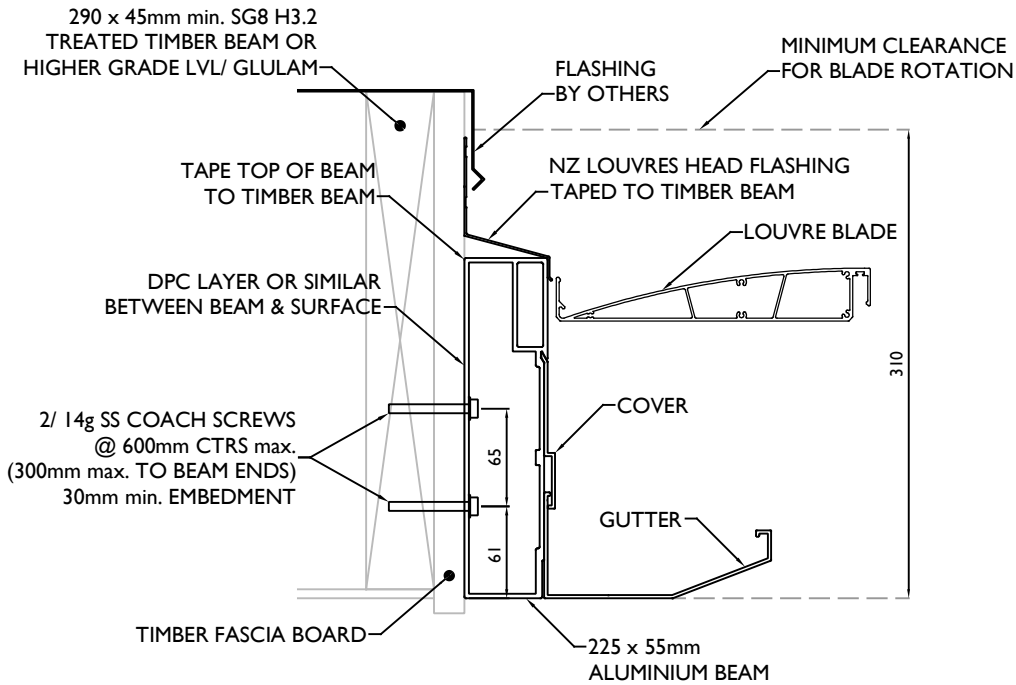
CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM FIXING DIRECT FIX CONCRETE	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BF-DF/CONC	01.07.2022	P.D
			FRAME / BLADE COLOUR

**BF-DF/STEEL**



CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM FIXING DIRECT FIX STEEL	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BF-DF/STEEL	01.07.2022	P.D
			FRAME / BLADE COLOUR

**BF-DF/TIM**



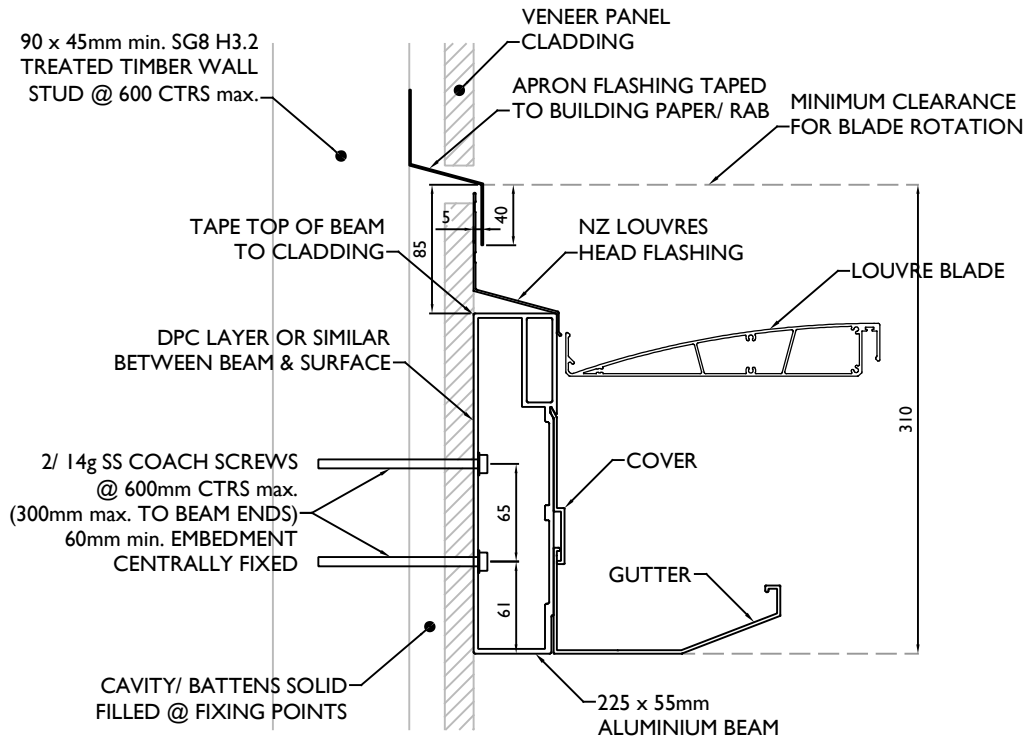
CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM FIXING DIRECT FIX TIMBER	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BF-DF/TIM	01.07.2022	P.D
			FRAME / BLADE COLOUR



**BF-DF/VEN**

**COMPULSARY 12mm min. AIR GAP BETWEEN BEAM & SURFACE IF NO FLASHING INSTALLED**

**TIMBER STRINGERS INSTALLED TO FRAMING IF STEEL FRAMED HOUSE**

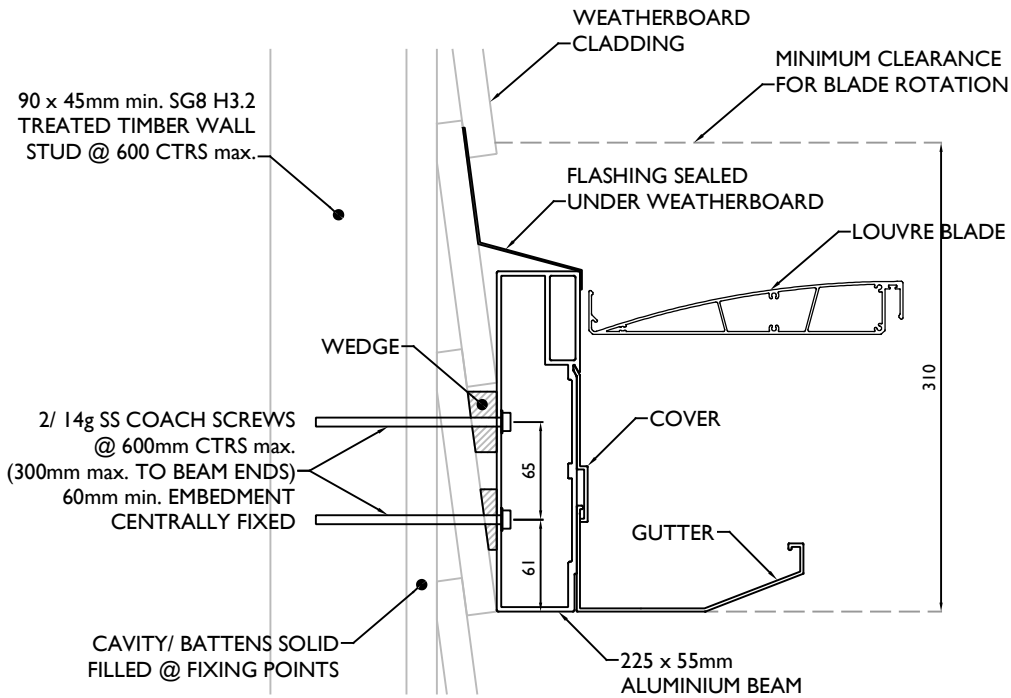


CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM FIXING DIRECT FIX VENEER PANEL	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BF-DF/VEN	01.07.2022	P.D
			FRAME / BLADE COLOUR

**BF-DF/WB**

COMPULSARY 12mm min. AIR GAP BETWEEN BEAM & SURFACE IF NO FLASHING INSTALLED

TIMBER STRINGERS INSTALLED TO FRAMING IF STEEL FRAMED HOUSE

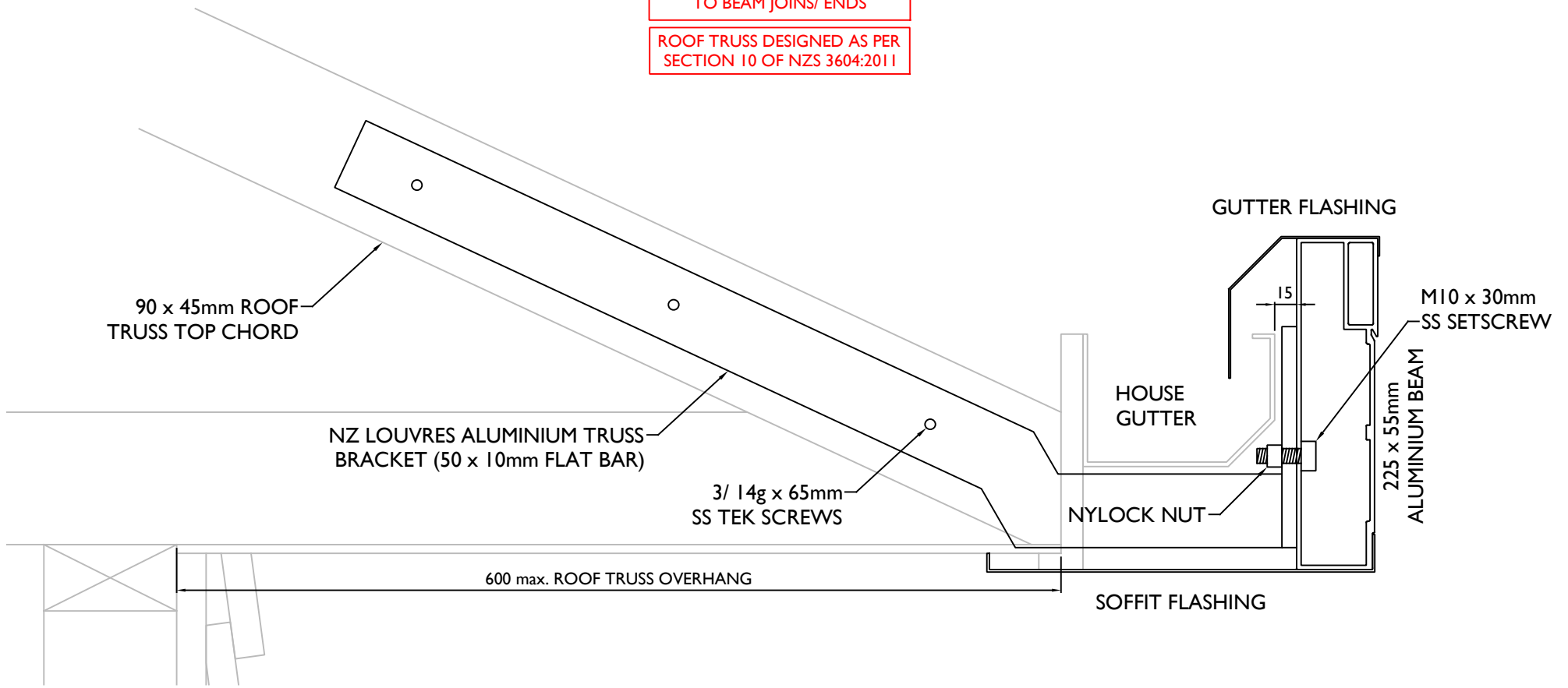


CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM FIXING DIRECT FIX WEATHERBOARD	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BF-DF/WB	01.07.2022	P.D
			FRAME / BLADE COLOUR

**BF-TB**

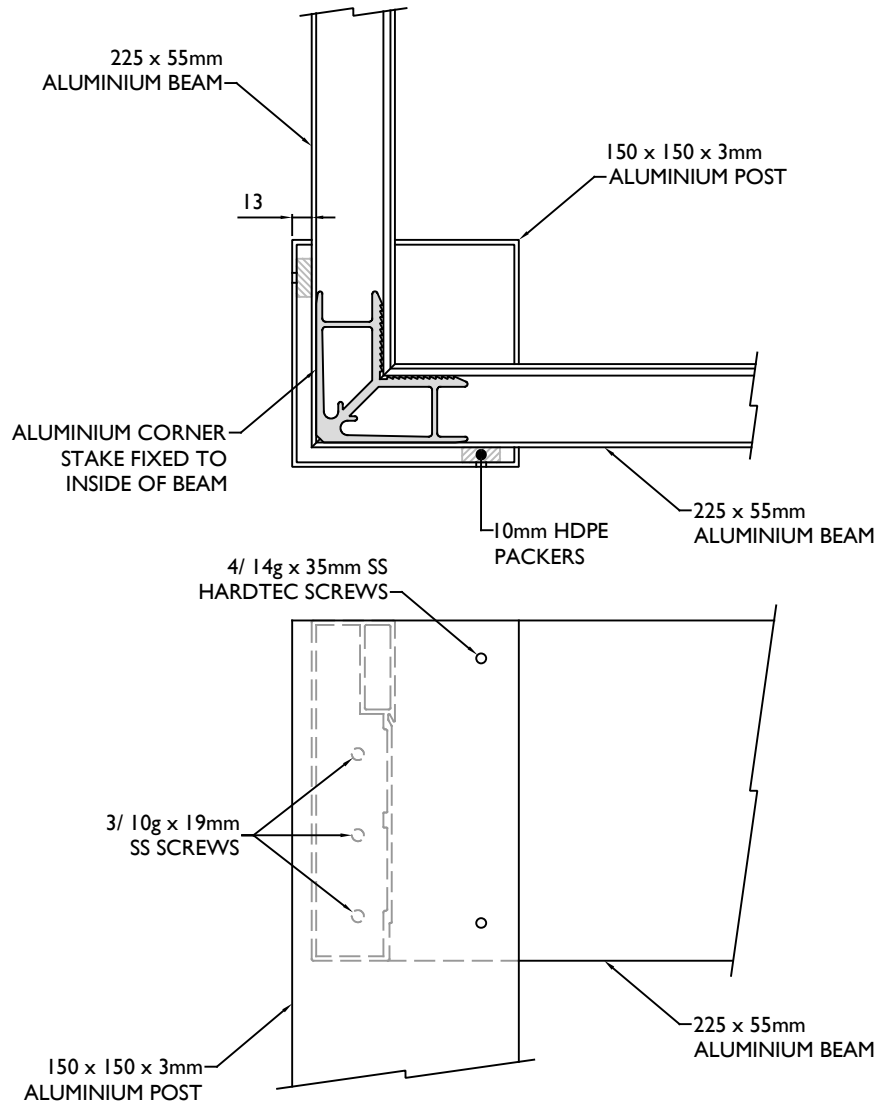
900mm max. CENTRES BETWEEN TRUSS BRACKETS, 450mm max. TO BEAM JOINS/ ENDS

ROOF TRUSS DESIGNED AS PER SECTION 10 OF NZS 3604:2011



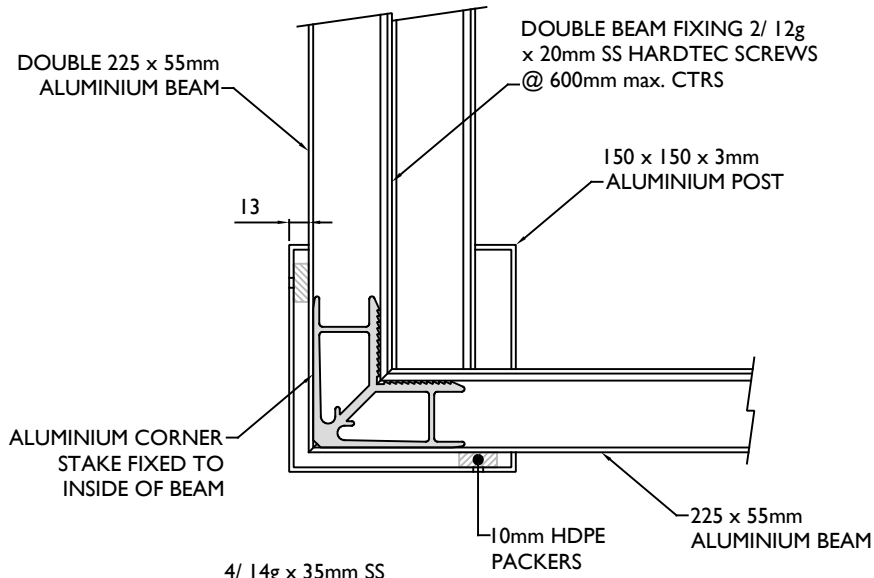
CLIENT	DRAWING TITLE	SCALE	ISSUE
	BEAM FIXING STANDARD TRUSS BRACKET	1:4 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	BF-TB	01.07.2022	P.D
			FRAME / BLADE COLOUR

PC-CNR



CLIENT	DRAWING TITLE	SCALE	ISSUE
	POST TOP CONNECTION CORNER FIXING	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	PC-CNR	01.07.2022	P.D
			FRAME / BLADE COLOUR

PC-CNR/INT



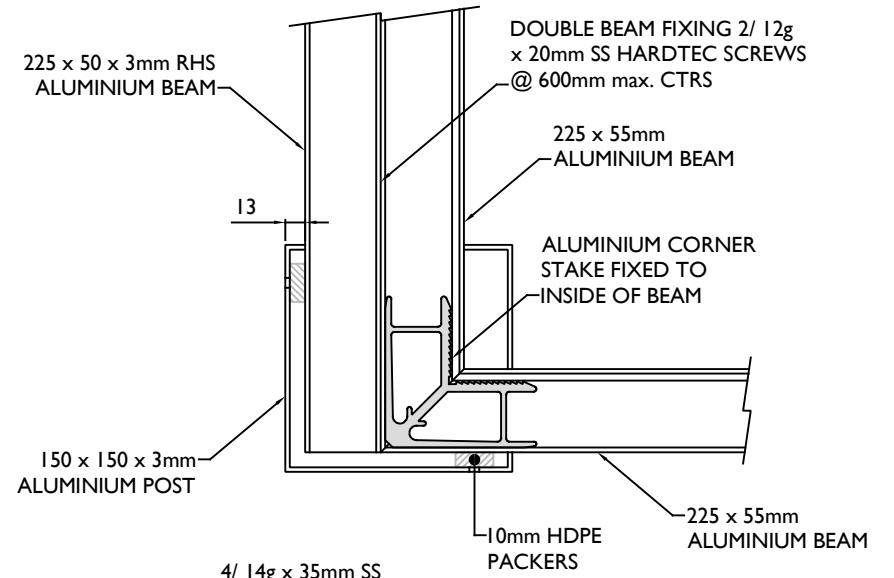
4/ 14g x 35mm SS  
HARDTEC SCREWS

3/ 10g x 19mm  
SS SCREWS

150 x 150 x 3mm  
ALUMINIUM POST

225 x 55mm  
ALUMINIUM BEAM

PC-CNR/EXT



4/ 14g x 35mm SS  
HARDTEC SCREWS

225 x 50 x 3mm RHS  
ALUMINIUM BEAM

150 x 150 x 3mm  
ALUMINIUM POST

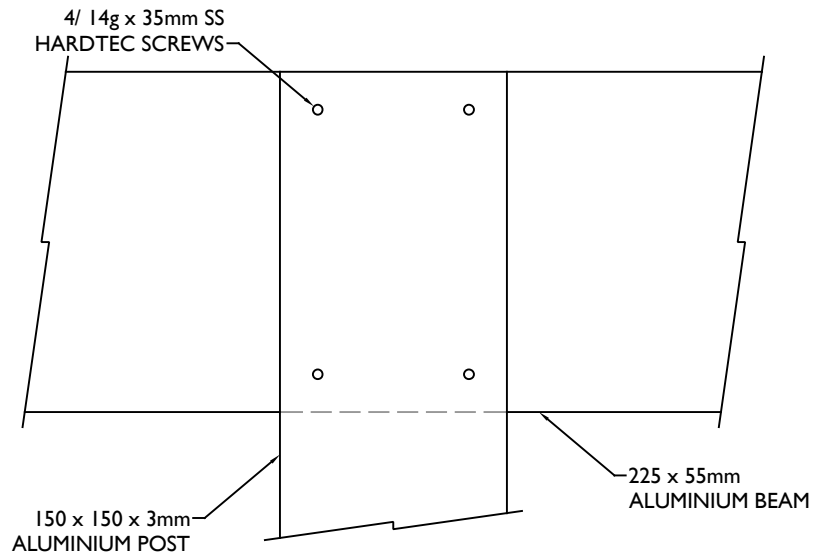
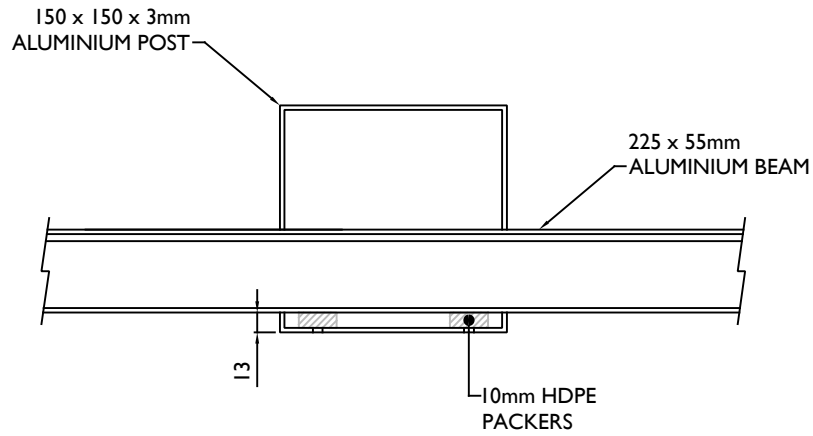
225 x 55mm  
ALUMINIUM BEAM

3/ 10g x 19mm  
SS SCREWS



CLIENT	DRAWING TITLE	SCALE	ISSUE
	POST TOP CONNECTION CORNER INT/ EXT DOUBLE BEAM	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	PC-CNR/INT EXT	01.07.2022	P.D
FRAME / BLADE COLOUR			

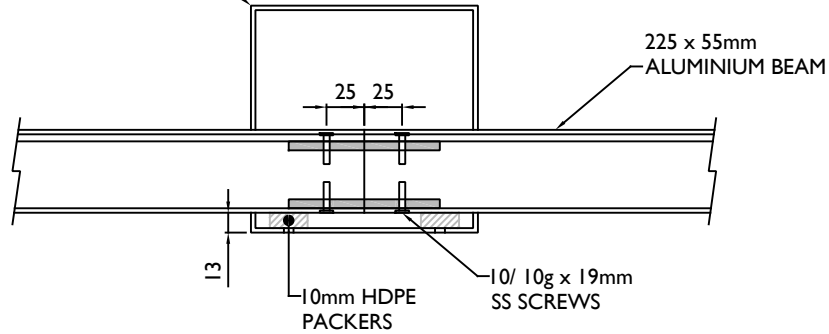
PC-SDF



CLIENT	DRAWING TITLE	SCALE	ISSUE
	POST TOP CONNECTION SIDE FIXING	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	PC-SDF	01.07.2022	P.D
			FRAME / BLADE COLOUR

PC-SDF/BJ/STR

150 x 150 x 3mm  
ALUMINIUM POST



225 x 55mm  
ALUMINIUM BEAM

25 25

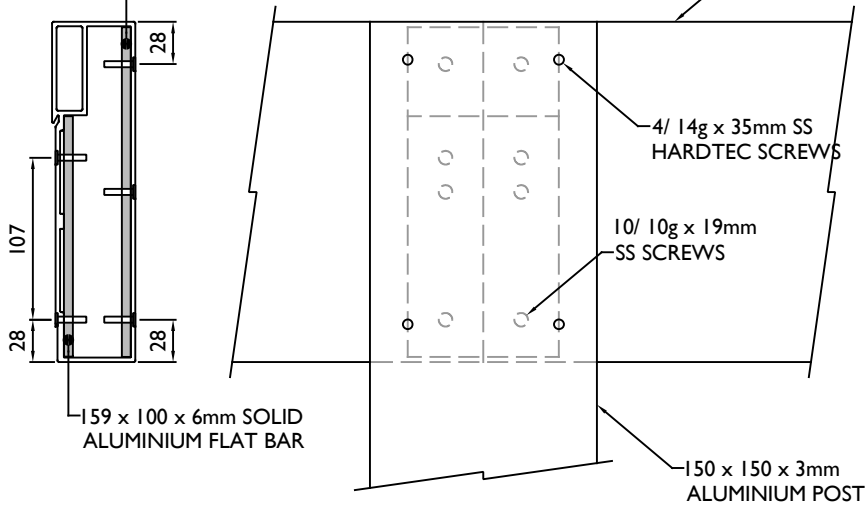
13

10mm HDPE  
PACKERS

10/ 10g x 19mm  
SS SCREWS

218 x 100 x 6mm SOLID  
ALUMINIUM FLAT BAR

225 x 55mm  
ALUMINIUM BEAM



4/ 14g x 35mm SS  
HARDTEC SCREWS

10/ 10g x 19mm  
SS SCREWS

159 x 100 x 6mm SOLID  
ALUMINIUM FLAT BAR

150 x 150 x 3mm  
ALUMINIUM POST



CLIENT

POST TOP CONNECTION  
SIDE FIXING BUTT-JOIN STRAIGHT

DRAWING TITLE

1:5 (A4)

SCALE

B

ISSUE

PC-SDF/BJ/STR

DRAWING REF

01.07.2022

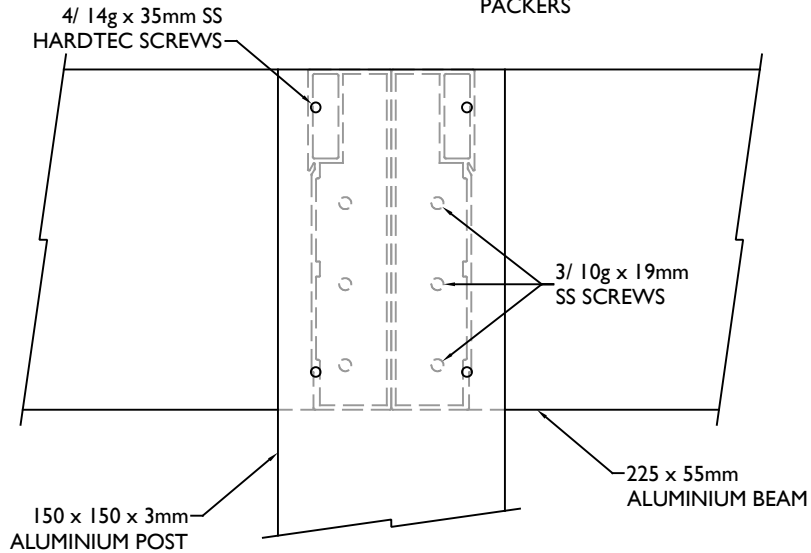
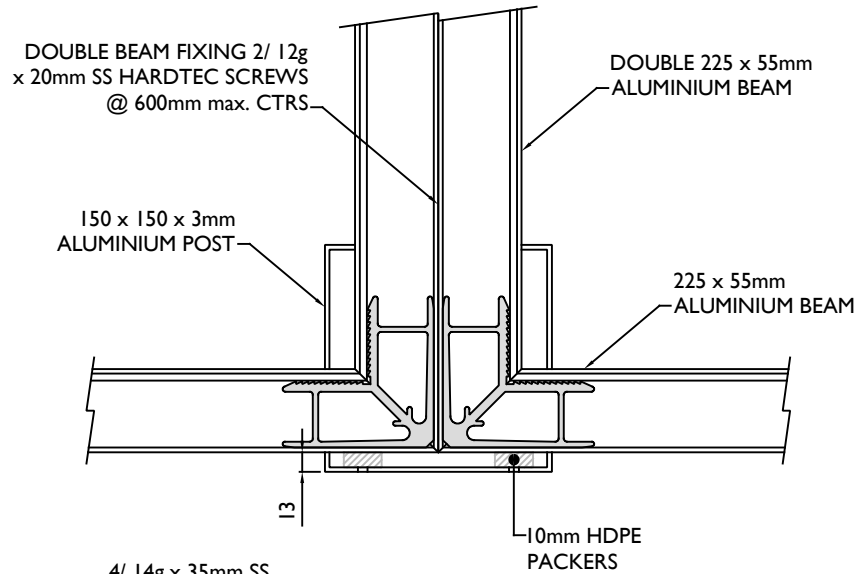
DATE

DRAWN BY  
P.D

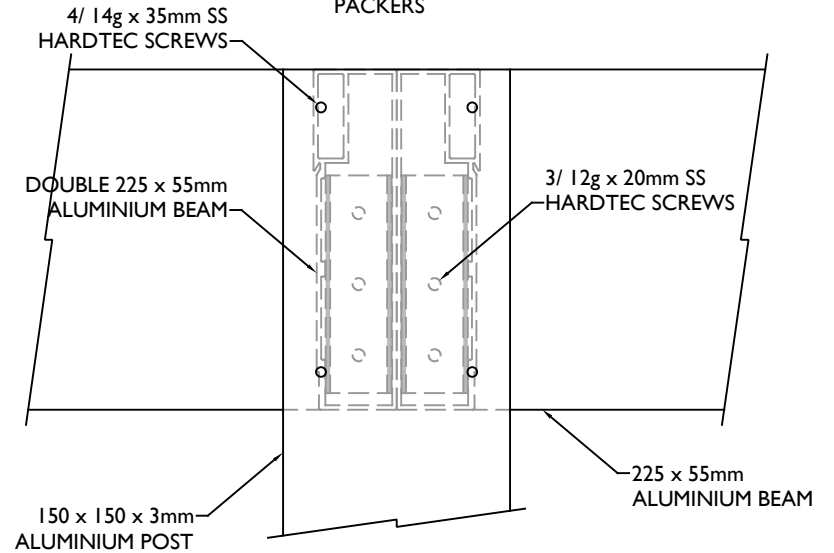
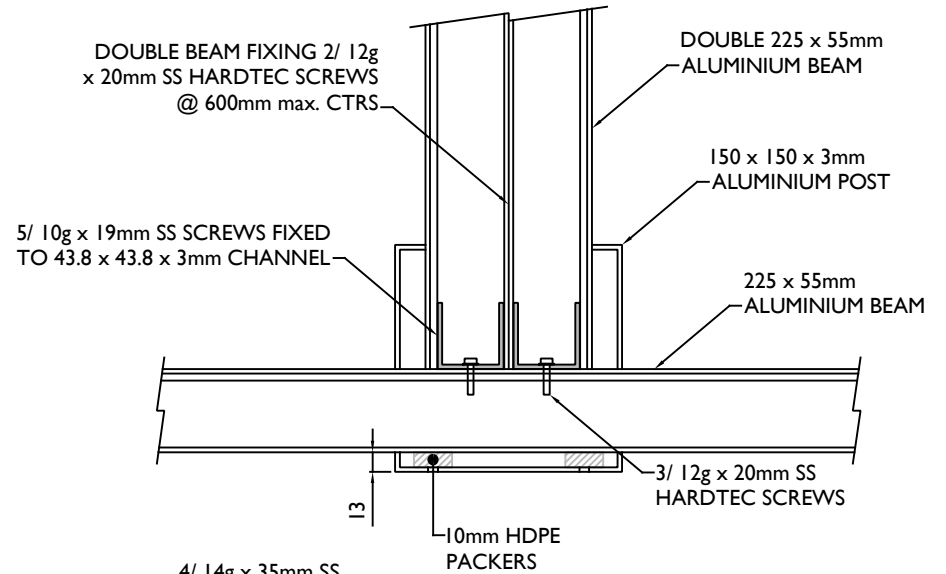
PROJECT NO.

FRAME / BLADE COLOUR

**PC-SDF/DBL**



**PC-SDF/BJ90/DBL**



CLIENT	DRAWING TITLE	SCALE	ISSUE
	POST TOP CONNECTION SIDE FIXING DOUBLE BEAM	1:5 (A4)	B
PROJECT NO.	DRAWING REF	DATE	DRAWN BY
	PC-SDF/DBL	01.07.2022	P.D
			FRAME / BLADE COLOUR